

Technical Information

Liquiline CM442R/CM444R/ CM448R

Cabinet controller with a maximum of eight measuring channels based on digital Memosens technology



For monitoring and controlling processes in industry and the environmental sector

Application

- Food and beverages
- Life science
- Water and wastewater
- Chemical industry

Your benefits

- Highly flexible:
 - Able to connect up to 8 Memosens sensors
 - Mathematics functions calculate new measured values
 - Digital fieldbuses (HART, PROFIBUS, Modbus, Ethernet/IP, PROFINET) and integrated web server
 - Choice of cleaning function, controller and alarm relay
- Optional digital or analog inputs/outputs
- Maximum process safety thanks to standardized operating concept across all devices in the Liquiline, sampler and analyzer platform
- Fast commissioning thanks to:
 - Memosens: lab-calibrated sensors & hot plug-and-play
 - Preconfigured Liquiline transmitters
 - Easy extension and adaptation
- Minimum inventory:
 - Cross-platform, modular concept (e.g. identical modules irrespective of parameters)
 - Integration into FieldCare and W@M facilitates effective asset management

Table of contents

Function and system design	4	External power supply	26
Measuring system	4	PFM function	26
Application example	5	Auxiliary voltage	26
		Test voltage	26
		Cable specification	26
Device architecture	6	Current outputs, active	27
Slot and port assignment	6	Span	27
Order of the modules	6	Signal characteristic	27
Basic rule for hardware upgrades	7	Electrical specification	27
Determining the hardware delivery status	7	Cable specification	27
Terminal diagram	7		
Device configuration using the example of a CM442R- **M1A1F0*	9	Relay outputs	28
Block circuit diagram CM442R	10	Electrical specification	28
Device configuration using the example of a CM444R- **M42A1FA*	12	Cable specification	28
Block circuit diagram CM444R	13		
Device configuration using the example of a CM448R- **26A1*	15	Protocol-specific data	28
Block circuit diagram CM448R	16	HART	28
		PROFIBUS DP	29
Communication and data processing	18	Modbus RS485	29
		Modbus TCP	29
Dependability	18	Ethernet/IP	29
Reliability	18	PROFINET	30
Maintainability	20	Web server	31
Safety	23		
		Energy supply	31
Input	24	Supply voltage	31
Measured variables	24	Power consumption	32
Measuring ranges	24	Fuse	32
Types of input	24	Overvoltage protection	32
Input signal	24	Cable specification for optional display cable	32
Cable specification	24	Electrical connection	33
		Connecting optional modules	35
Digital inputs, passive	24	Protective ground connection	37
Electrical specification	24	Sensor connection	37
Span	24		
Nominal input current	24	Performance characteristics	40
PFM function	24	Response time	40
Test voltage	24	Reference temperature	40
Cable specification	24	Measured error for sensor inputs	40
		Measured error for current inputs and outputs	40
Current input, passive	24	Frequency tolerance of digital inputs and outputs	40
Span	24	Resolution of current inputs and outputs	40
Signal characteristic	24	Repeatability	40
Internal resistance	24		
Test voltage	25	Installation	40
		Mounting on DIN rail as per IEC 60715	40
Output	25	Wall mounting	41
Output signal	25	Mounting the external display	42
Signal on alarm	26		
Load	26	Environment	42
Linearization/transmission behavior	26	Ambient temperature	42
		Storage temperature	43
Digital outputs, passive	26	Relative humidity	43
Electrical specification	26	Degree of protection	43
		Climate class	43
		Vibration resistance	43

Electromagnetic compatibility	44
Electrical safety	44
Pollution degree	44
Mechanical construction	44
Dimensions	44
Weight	47
Materials	47
Operability	48
External display	48
Operating concept	48
Local operation via external, optional display	48
Remote operation	49
Language packages	49
Certificates and approvals	49
Ordering information	49
Product page	49
Product Configurator	50
Scope of delivery	50
Accessories	50
Device-specific accessories	50
Communication-specific accessories	55
Service-specific accessories	56
System components	57
Other accessories	57

Function and system design

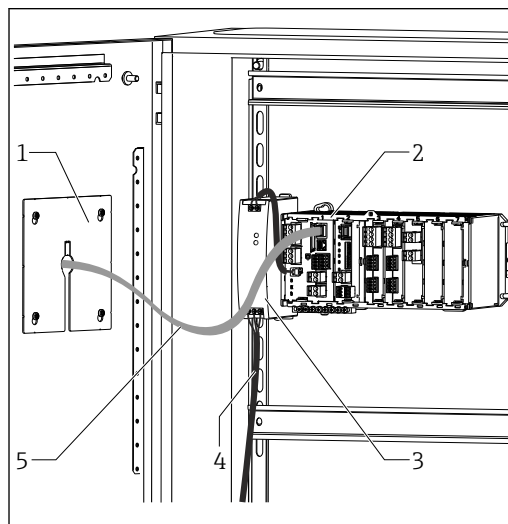
Measuring system

The overview shows examples of measuring systems. Other sensors and assemblies can be ordered for conditions specific to your application (www.endress.com/products).

Measuring point

A complete measuring system comprises:

- Liquiline transmitter
- Optional display
- Sensors with Memosens technology
- Assemblies to suit the sensors used



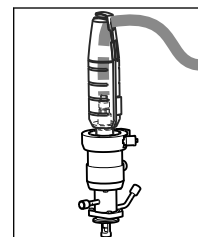
1 Cabinet installation (without sensor and signal cables)

- 1 Optional display (back)
- 2 Liquiline
- 3 External power unit (CM444R and CM448R only)
- 4 Power cable (to be provided by the customer)
- 5 Display cable

pH value or ORP

pH measurement in drinking water

- Cleanfit CPA871 retractable assembly
- Memosens CPS11E sensor
- Measuring cable CYK10



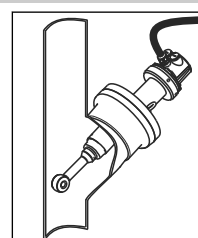
ORP in drinking water

- Dipfit CYA112 immersion assembly
- Memosens CPS12E sensor
- Measuring cable CYK10

Conductivity

Inductive conductivity measurement in wastewater treatment

- Indumax CLS50D sensor
- Sensor fixed cable



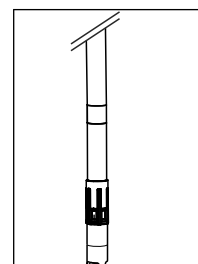
Conductive conductivity measurement in power plant cooling water

- Memosens CLS15E sensor
- Measuring cable CYK10

Oxygen

Oxygen in aeration basins

- Dipfit CYA112 immersion assembly
- CYH112 holder
- Sensor
 - COS61D (optical) with fixed cable
 - COS51E (amperometric), CYK10 cable



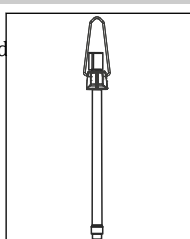
Nitrate and SAC

Nitrate in wastewater

- Sensor CAS51D-**A2 with fixed cable
- Dipfit CYA112 immersion assembly
- CYH112 holder

SAC in the wastewater treatment outlet

- Sensor CAS51D-**2C2 with fixed cable
- Dipfit CYA112 immersion assembly
- CYH112 holder



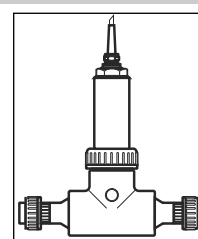
Turbidity and interface

Turbidity in industrial water

- Turbimax CUS51D sensor with fixed cable
- Flowfit CUA250 assembly
- CUR3 spray head (optional)

Interface in the primary clarifier

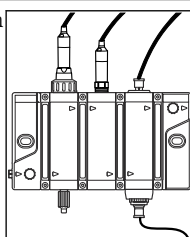
- Turbimax CUS71D sensor
- CYA112 assembly
- CYH112 holder



Disinfection

Free available chlorine (and pH) in drinking water

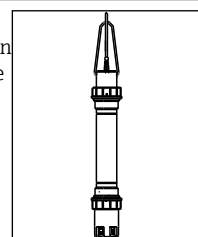
- CCS51D sensor
- Memosens CPS11E sensor
- Measuring cable CYK10
- CYA27 flow assembly



Ion-selective electrodes

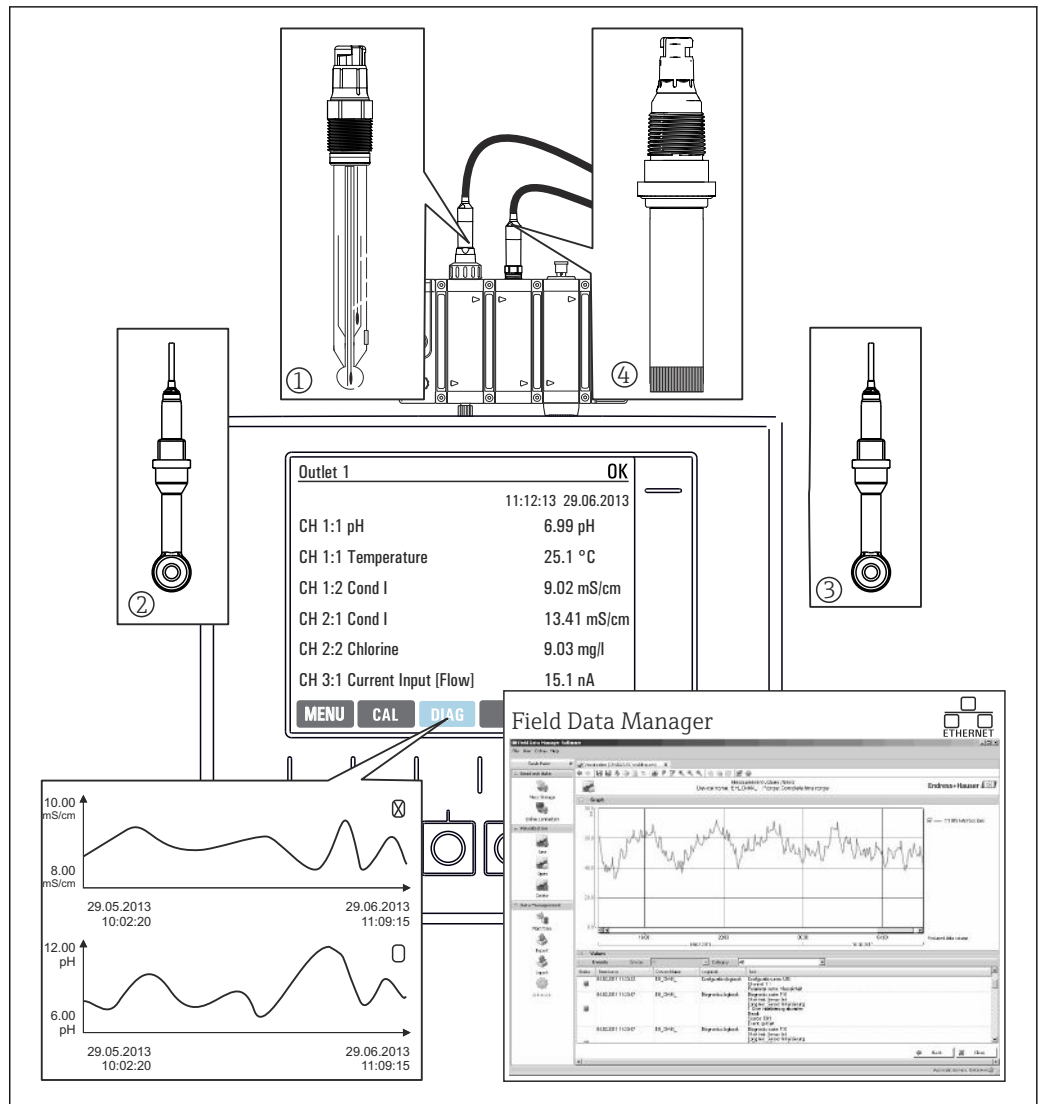
Ammonium and nitrate measurement in the aeration basin

- CAS40D sensor with fixed cable
- CYH112 holder



Application example

- Transmitter CM444R-AAM44A0FM6 with:
4 x Memosens, Modbus TCP, 2 digital inputs and outputs each, 2 x relays for cleaning/limit value, 2 x analog current input
- pH and temperature with CPS11E, item 1 (www.endress.com/cps11e)
- Free available chlorine with CCS51D, item 4 (www.endress.com/ccs51d)
- 2 x inductive conductivity with CLS50D, items 2 and 3 (www.endress.com/cls50d)
- 1 x measuring range switching for conductivity via Modbus module
- CYA27 flow assembly (www.endress.com/cya27)
- Chlorine regulation with dosing interrupted if no flow: proximity switch via digital input of DIO module, flow feedforward control (via digital or analog input), PFM-controlled dosing pump via digital output of DIO module



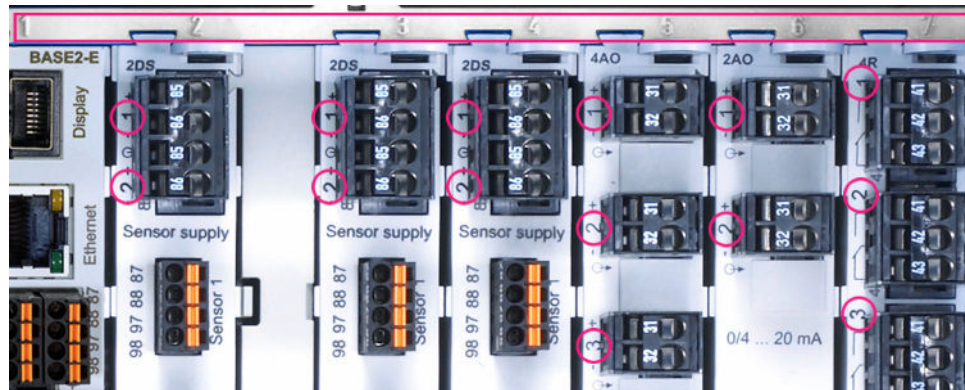
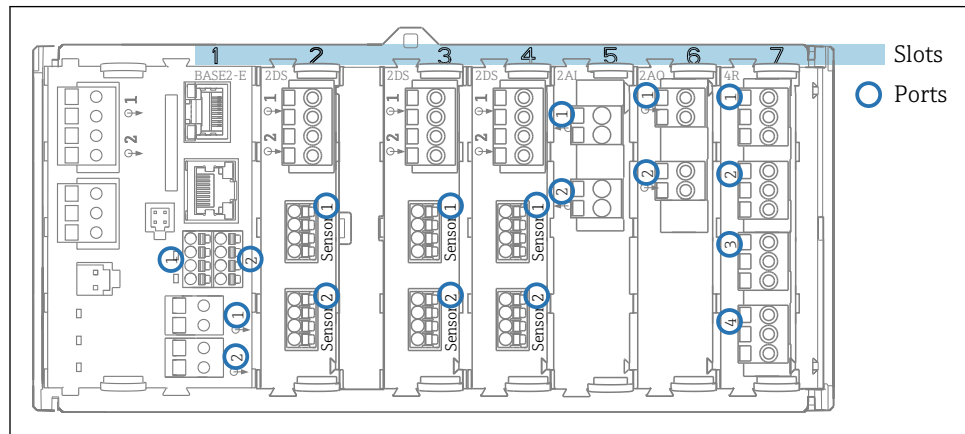
2 Measuring point in the CIP process

Data retention

- Storage of all measured values, incl. values of external sources, in the non-volatile memory (data logbook)
- Data called up on site via user-defined measuring menu and load curve display of the data logbook
- Transmission of data by Ethernet, CDI interface or SD card and storage in a tamper-proof database (Field Data Manager)
- Data export to CSV file (for Microsoft Excel)

Device architecture

Slot and port assignment



3 Slot and port assignment of the hardware modules

Outlet 1	OK
CH1: 1:1 pH Glass ATC 6.95 pH	Port Slot
CH2: 1:2 TU/TS 500.0 g/l	
CH3: 5:1 SAC 500.0 1/m	
CH4: 5:2 Cond i ATC 2.62 mS/cm	
CH5: 6:1 Chlorine 28.33 mg/l	
CH6: 6:2 Redox $\pm$ 51 mV	
CH7: 7:1 Oxygen (am... 32.86 mg/l	
CH8: 7:2 Cond c ATC 131.1 μ S/cm	
MENU CAL DIAG HOLD	

4 Slot and port assignment on the display

- Inputs are assigned to measuring channels in the ascending order of the slots and ports.
Adjacent example:
"CH1: 1:1 pH glass" means:
Channel 1 (CH1) is slot 1 (basic module) : Port 1 (input 1), pH glass sensor
- Outputs and relays are named according to their function, e.g. "current output", and are displayed in ascending order with the slot and port numbers

Order of the modules

Depending on the version ordered, the device is supplied with a number of electronic modules, which are assigned in a specific sequence in ascending order to slots 0 to 7. If you do not have a particular module, the next moves up automatically:

- The basic module (which is always present) always occupies slots 0 and 1
- Fieldbus module 485
- Memosens input module 2DS (DS = digital sensor)
- Extension module for digital inputs and outputs DIO (DIO = digital input and output)
- Current input module 2AI (AI = analog input)
- Current output modules 4AO or 2AO (AO = analog output)
- Relay modules AOR, 4R or 2R (AOR = analog output + relay, R = relay)

With intrinsically safe sensor communication module 2DS Ex-i:

- CM442/CM442R: always in slot 2
- CM444/CM444R: always in slot 7 (two channel) and slot 6 (four channel)
- CM448/CM448: slot 7, 6, 5

 Modules with 4 ports are connected before modules of the same type with 2 ports.

Basic rule for hardware upgrades**Please note the following if upgrading the device:**

- Upgrade only to 1x 4 AO module possible
- A maximum of two "DIO" modules may be used.

Determining the hardware delivery status

You must be aware of the type of modules and the number of them supplied with the device you have ordered to determine the delivery status of your Liquiline.

- **Basic module**
One basic module in all versions. Always occupies slots 0 and 1.
- **Fieldbus module**
Optional, and only one fieldbus module is possible.
- **Input modules**
 - Must be clearly assigned to the number of optional inputs ordered.
 - **Examples:**
 - 2 current inputs = module 2AI
 - 4 Memosens inputs = 2 inputs with basic module + module 2DS with 2 further inputs
- **Current outputs and relays**
Various module combinations can exist.
The following table will help you determine which modules your device has, depending on the type and number of outputs.

Current outputs	Relays		
	0	2	4
2	-	1 x 2R	1 x 4R
4	1 x 2AO	1 x AOR	1 x 2AO + 1 x 4R
6	1 x 4AO	1 x 4AO + 1 x 2R	1 x 4AO + 1 x 4R
8	1 x 4AO + 1 x 2AO	1 x 4AO + 1 x 2AO + 1 x 2R	1 x 4AO + 1 x 2AO + 1 x 4R

- Sum up the number of modules and sort them according to the specified sequence → 6.
↳ This will give you the slot assignment for your device.

Terminal diagram

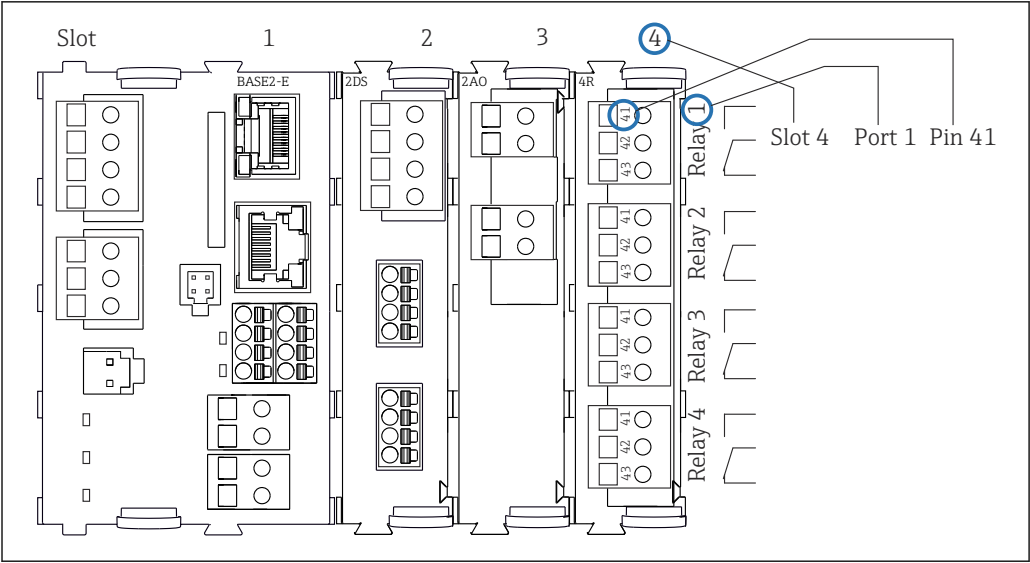
The unique terminal name is derived from:

Slot no. : Port no. : Terminal

Example, NO contact of a relay

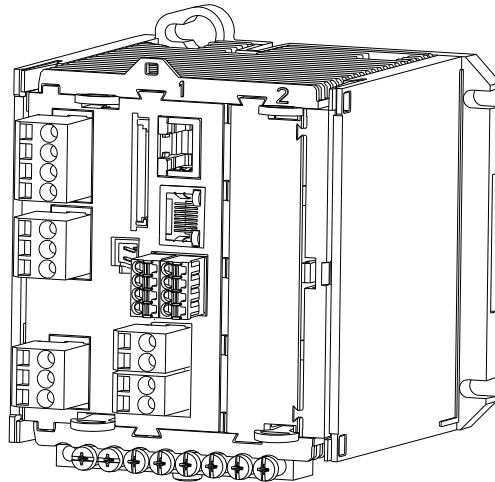
Device with 4 inputs for digital sensors, 4 current outputs and 4 relays

- Base module BASE2-E (contains 2 sensor inputs, 2 current outputs)
- 2DS module (2 sensor inputs)
- 2AO module (2 current outputs)
- 4R module (4 relays)



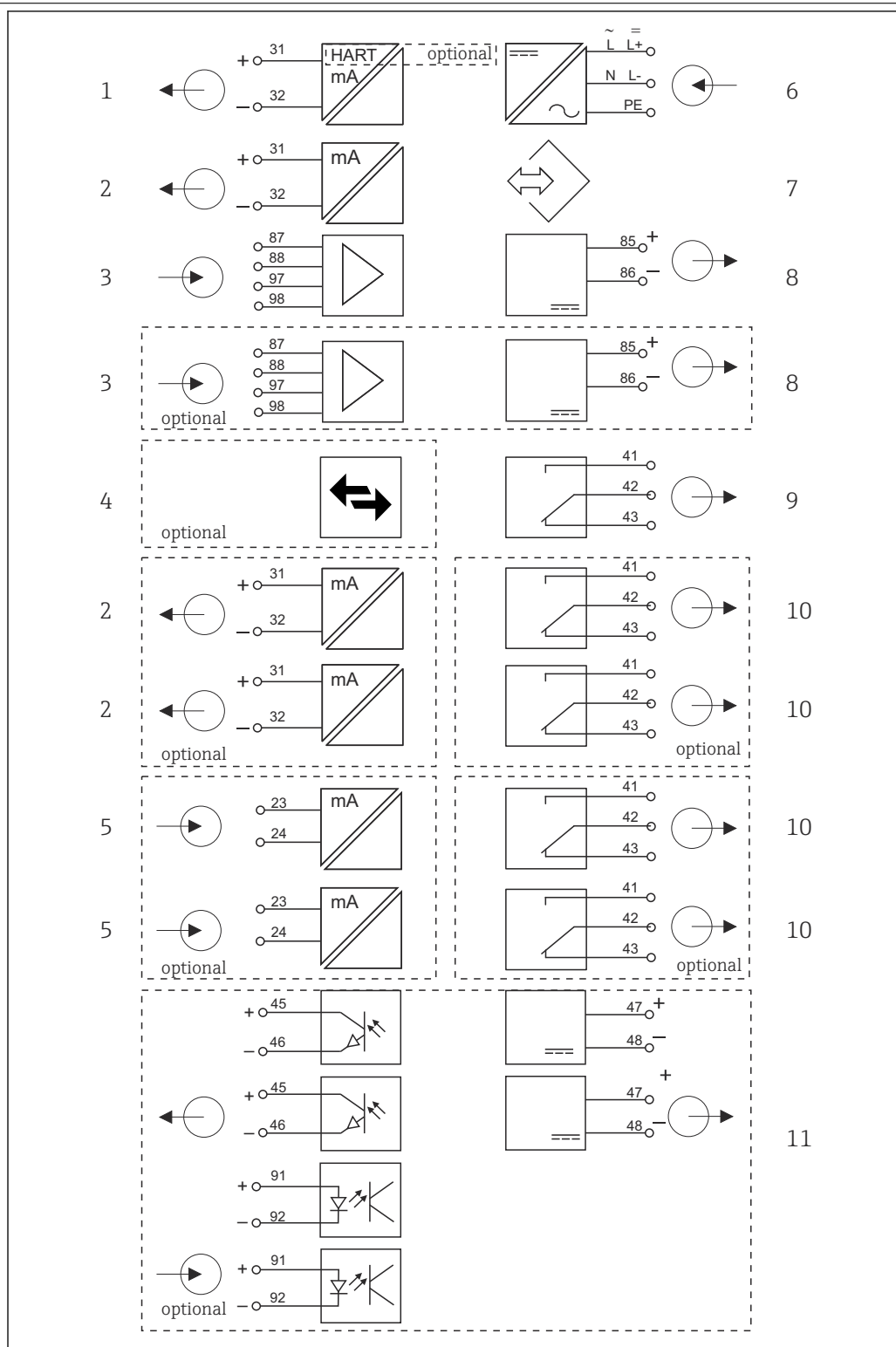
5 Creating a terminal diagram using the example of the NO contact (terminal 41) of a relay

**Device configuration using
the example of a CM442R-
M1A1F0*



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Ordered basic device (example)	- Order code CM442R-**M1A1F0* - Functionality: 1 x Memosens, 2 current outputs without HART
Extension options without additional modules	Activation with activation code: - Second Memosens input (71114663) - HART (71128428) - EtherNet/IP + web server (71449914) - Modbus TCP + web server (71449915) - PROFINET + web server (71449901) - Web server (71449918)
Extension options by using an extension module in free slot 2	PROFIBUS DP or Modbus RS485 with module 485 incl. activation code: - PROFIBUS DP (71140888) - Modbus RS485 (71140889) i If module 485 is retrofitted, any existing current outputs are disabled! Additional inputs or outputs, relays: - Module 2AI (71135639): 2 current inputs - Module 2AO (71135632): 2 current outputs - Module AOR (71111053): 2 current outputs, 2 relays - Module 2R (71125375) or 4R (71125376): 2 or 4 relays - Module DIO (71135638): 2 digital inputs and 2 digital outputs
Basic rule for extensions	The sum of all current inputs and outputs may not exceed 8.
Restrictions if using CUS71D sensors for interface measurement	Only one CUS71D can be connected. The second Memosens input may not be used.
Product Configurator	www.endress.com/cm442r

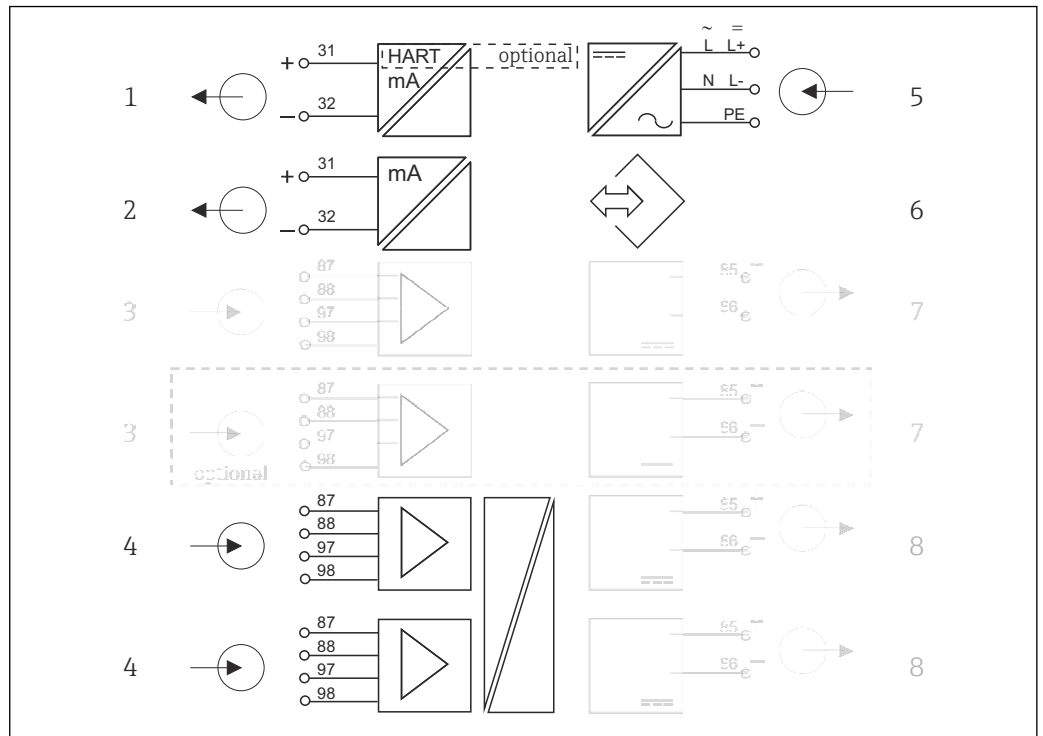
Block circuit diagram
CM442R


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6 Function diagram CM442R

- | | | | |
|---|--|----|---|
| 1 | Current output 1:1, + HART (optional) | 6 | Power supply |
| 2 | Current outputs (2 x optional) | 7 | Service interface |
| 3 | 2 x Memosens input (1 x optional) | 8 | Power supply, fixed cable sensors |
| 4 | PROFIBUS DP/Modbus/Ethernet (optional) | 9 | Alarm relay |
| 5 | 2 x current input (optional) | 10 | 2 or 4 x relays (optional) |
| | | 11 | 2 digital inputs and outputs (optional) |

Block circuit diagram CM442R with sensor communication module 2DS Ex-i

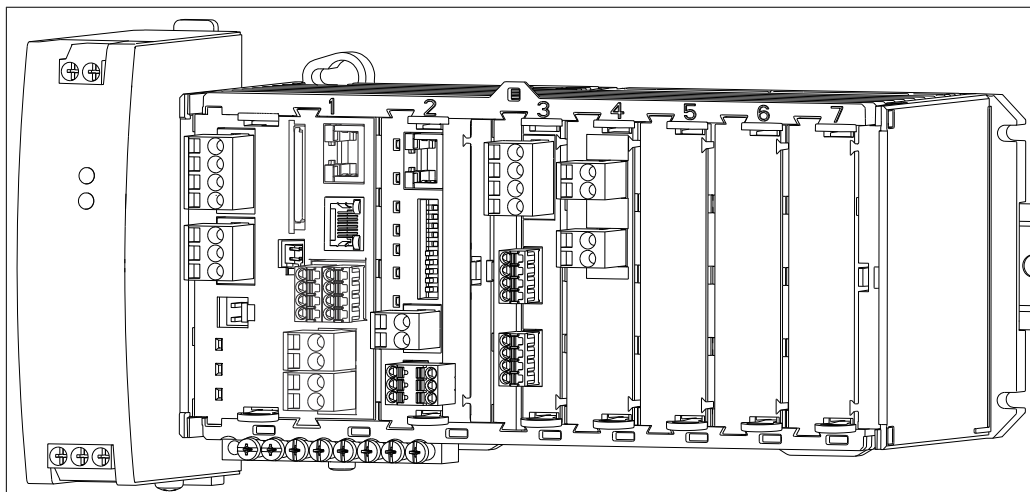


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7 Block circuit diagram CM442R with intrinsically safe sensor communication module 2DS Ex-i

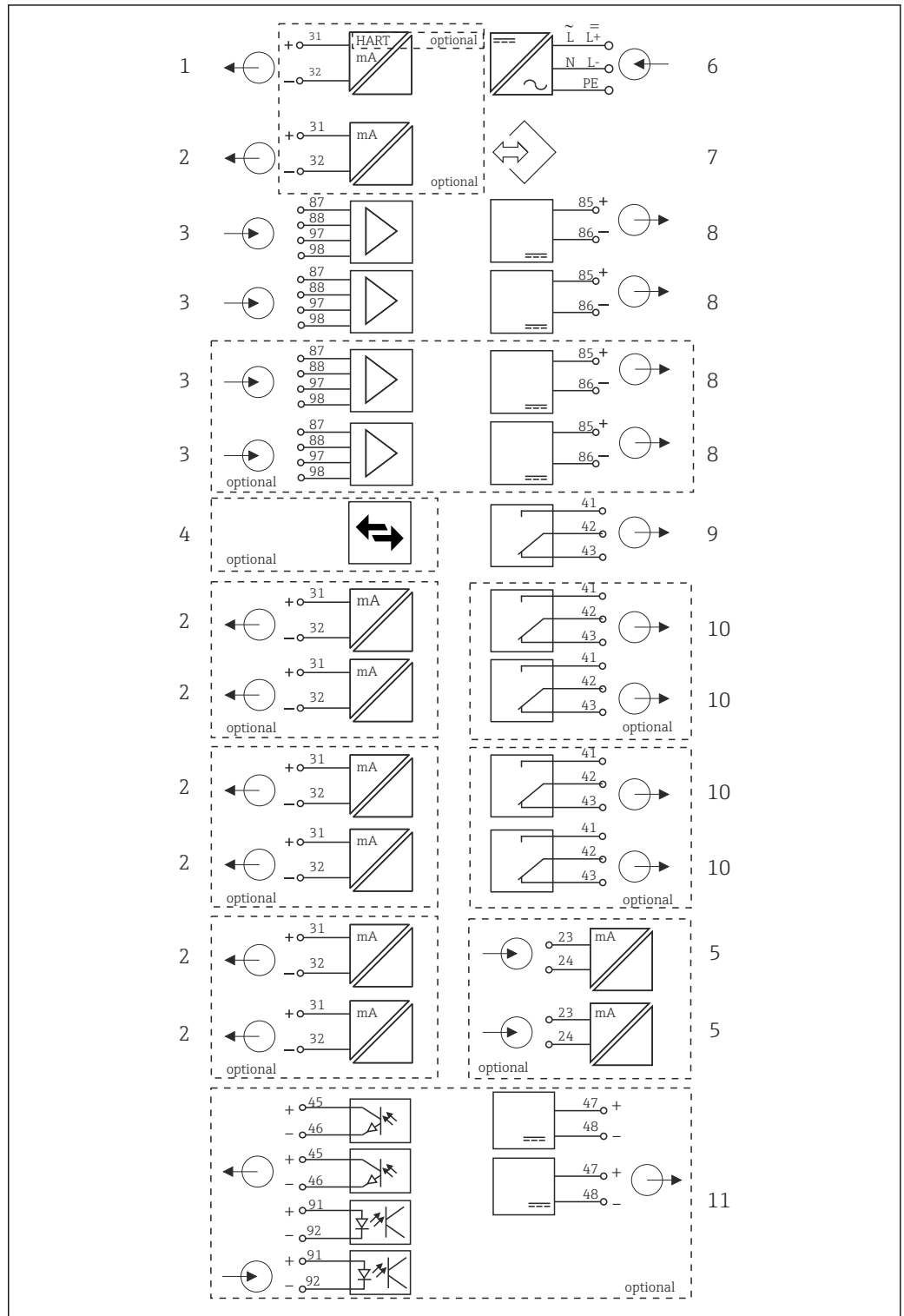
- | | | | |
|---|---|---|--|
| 1 | Current output 1:1, + HART (optional) | 5 | Power supply |
| 2 | Current outputs (2 x optional) | 6 | Service interface |
| 3 | 2 x Memosens input BASE2 (disabled) | 7 | Power supply, fixed cable sensors BASE2 (disabled) |
| 4 | 2 x Memosens input 2DS Ex-i for intrinsically safe Memosens sensors | 8 | Power supply, fixed cable sensors |

Device configuration using
the example of a CM444R-
**M42A1FA*



Ordered basic device (example)	- Order code CM444R-**M42A1FA* - Functionality: 4 x Memosens (2 on BASE2-E module + 2 on an extension module 2DS) - PROFIBUS communication (module 485) - Web server (BASE2-E module) 2 current outputs without HART (on BASE2-E module) 2 current inputs (module 2AI) 3 slots are still free in this example. More or fewer slots can be free in other versions.
Extension options without additional modules	None
Modification options without additional modules	Communication type changed by entering activation code. This disables the communication type used previously! Modbus RS485 + web server (71135636) Retrofit by removing module 485 and entering the activation code for: - Modbus TCP + web server (71449915) - EtherNet/IP + web server (71449914) - PROFINET + web server (71449901) - HART (71128428) - Web server (71449918)
Extension options by using extension modules in free slots 5-7	Only the following is possible for the example above: - Module 2R (71125375) or 4R (71125376): 2 or 4 relays - Module DIO (71135638): 2 digital inputs and 2 digital outputs If extending to 8 measuring channels: Module 2DS (71135631): 2 Memosens inputs Additional inputs or outputs and relays if fieldbus module 485 is removed: - Module 2AO (71135632): 2 current outputs - Module AOR (71111053): 2 current outputs, 2 relays - Module 2R (71125375) or 4R (71125376): 2 or 4 relays - Module DIO (71135638): 2 digital inputs and 2 digital outputs i If module 485 is removed and an Ethernet-based fieldbus is used via BASE2-E module, a maximum of up to 6 current outputs can be operated in addition. Only two current outputs are possible with module 485.
Basic rule for extensions	The sum of all current inputs and outputs may not exceed 8.
Restrictions if using CUS71D sensors for interface measurement	- In the case of CM444R, every combination of Memosens sensors (max. 4) is possible. - An extension to CM448R is not advisable as the maximum number of Memosens inputs when using CUS71D remains limited to 4.
Product Configurator	www.endress.com/cm444r

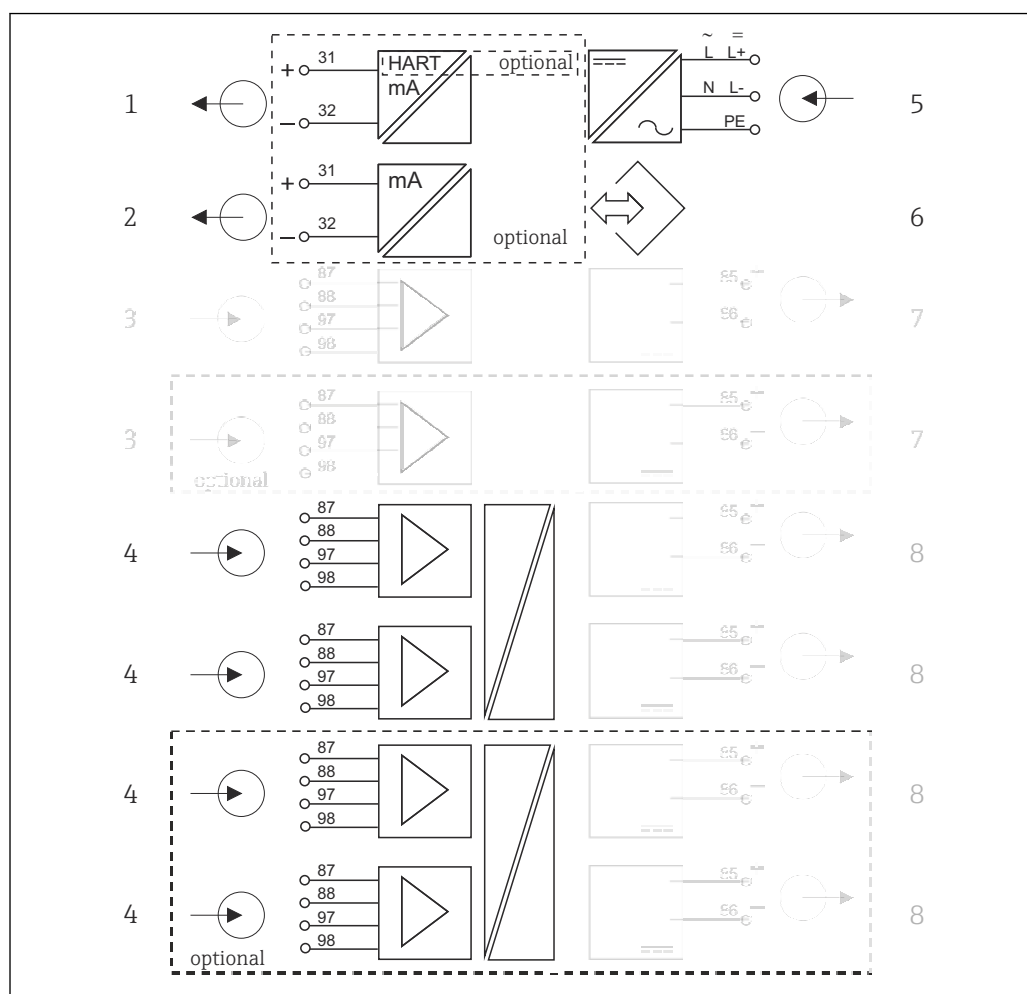
**Block circuit diagram
CM444R**



8 Function diagram CM444R

- | | | | |
|---|--|----|---|
| 1 | Current output 1:1, + HART (both optional) | 6 | Power supply |
| 2 | Max. 7 x current output (optional) | 7 | Service interface |
| 3 | Memosens input (2 x standard + 2 x optional) | 8 | Power supply, fixed cable sensors |
| 4 | PROFIBUS DP/Modbus/Ethernet (optional) | 9 | Alarm relay |
| 5 | 2 x current input (optional) | 10 | 2 or 4 x relays (optional) |
| | | 11 | 2 digital inputs and outputs (optional) |

Block circuit diagram CM444R with sensor communication module 2DS Ex-i

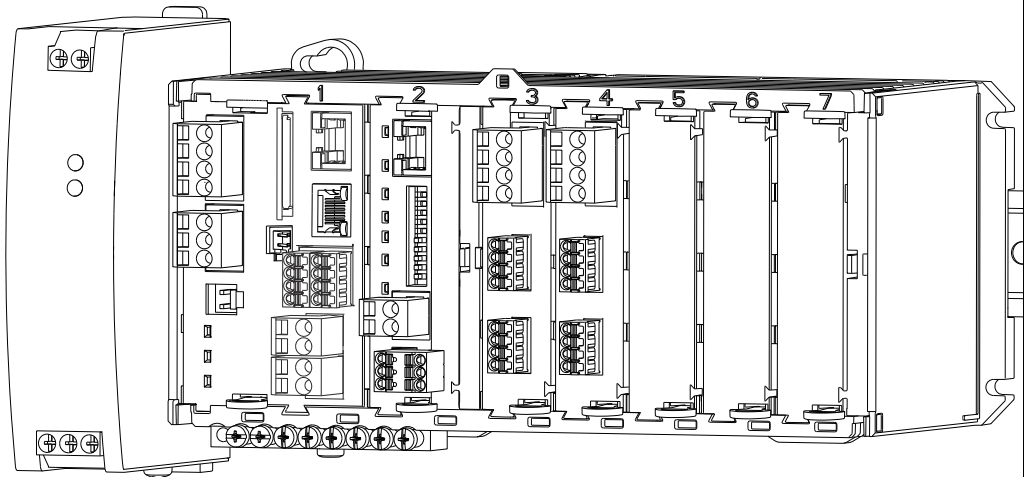


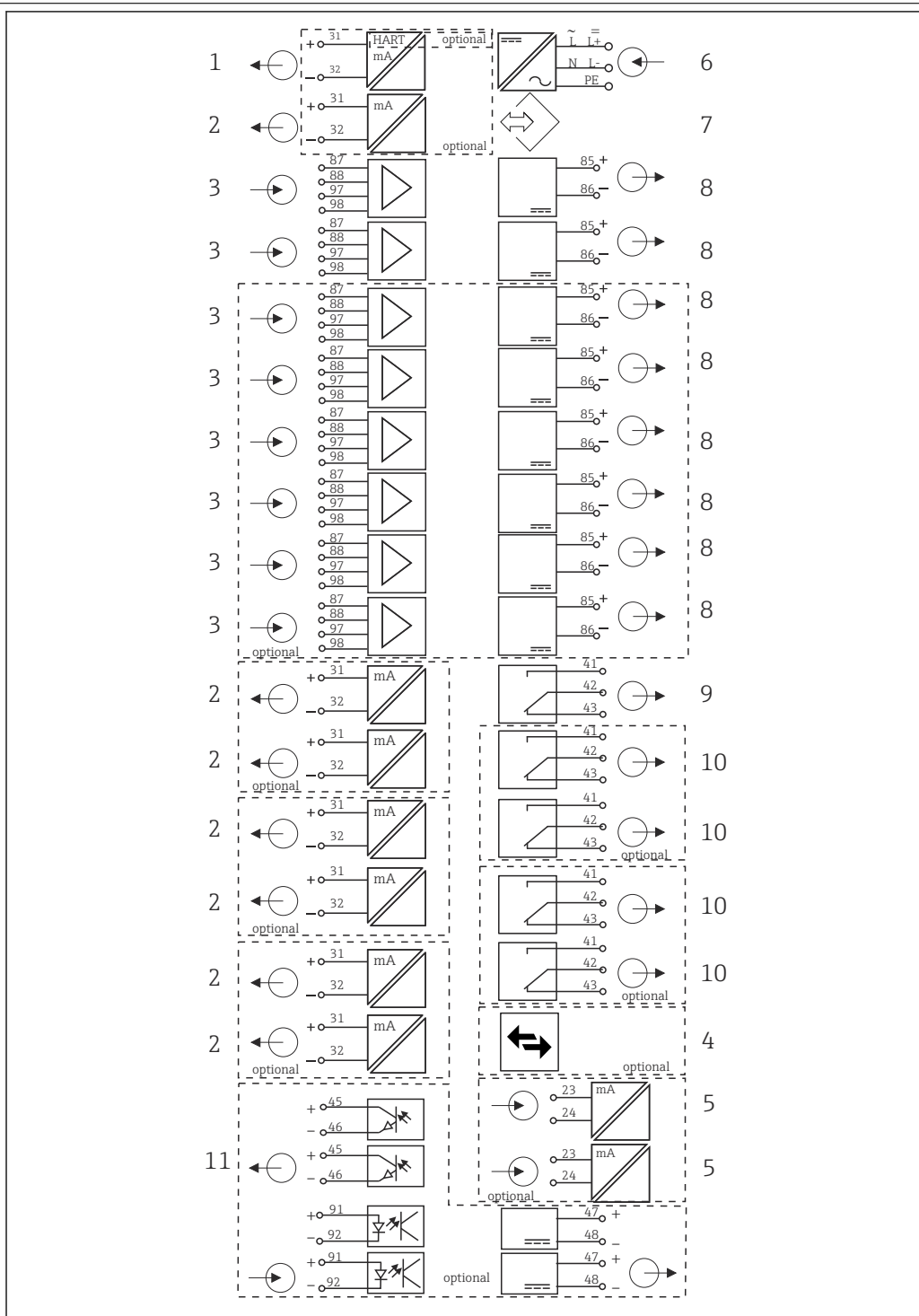
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9 Block circuit diagram CM444R with intrinsically safe sensor communication module 2DS Ex-i

- | | | | |
|---|---|---|--|
| 1 | Current output 1:1, + HART (optional) | 5 | Power supply |
| 2 | Current outputs (2 x optional) | 6 | Service interface |
| 3 | 2 x Memosens input BASE2 (disabled) | 7 | Power supply, fixed cable sensors BASE2 (disabled) |
| 4 | 2 x Memosens input 2DS Ex-i for intrinsically safe Memosens sensors | 8 | Power supply, fixed cable sensors |

**Device configuration using
the example of a CM448R-
26A1*

	
Ordered basic device (example)	- Order code CM448R-**26A1* - Functionality: 6 x Memosens (2 on BASE2-E module + 2 on two 2DS extension modules) - PROFIBUS communication (module 485) - Web server (BASE2-E module) 3 slots are still free in this example. More or fewer slots can be free in other versions.
Extension options without additional modules	Activation code for the use of current outputs of the basic module: 2 current outputs (71140891)
Modification options without additional modules	Communication type changed by entering activation code. This disables the communication type used previously! Modbus RS485 + web server (71135636) Retrofit by removing module 485 and entering the activation code for communication via the BASE2 module: - Modbus TCP + web server (71449915) - EtherNet/IP + web server (71449914) - PROFINET + web server (71449901) - HART (71128428) - Web server (71449918)
Extension options by using extension modules in free slots 5-7	If extending to 8 measuring channels: Module 2DS (71135631): 2 Memosens inputs Additional inputs or outputs, relays: - Module 2AO (71135632): 2 current outputs - Module 2AI (71135639): 2 current inputs - Module AOR (71111053): 2 current outputs, 2 relays - Module 2R (71125375) or 4R (71125376): 2 or 4 relays - Module DIO (71135638): 2 digital inputs and 2 digital outputs i If module 485 is removed and an Ethernet-based fieldbus is used, a maximum of up to 6 current outputs can be operated in addition. Only two current outputs are possible with module 485.
Basic rule for extensions	The sum of all current inputs and outputs may not exceed 8.
Restrictions if using CUS71D sensors for interface measurement	The maximum number of Memosens inputs that can be used is limited to 4! Here, every combination of CUS71D and other Memosens sensors is then possible.
Product Configurator	www.endress.com/cm448r

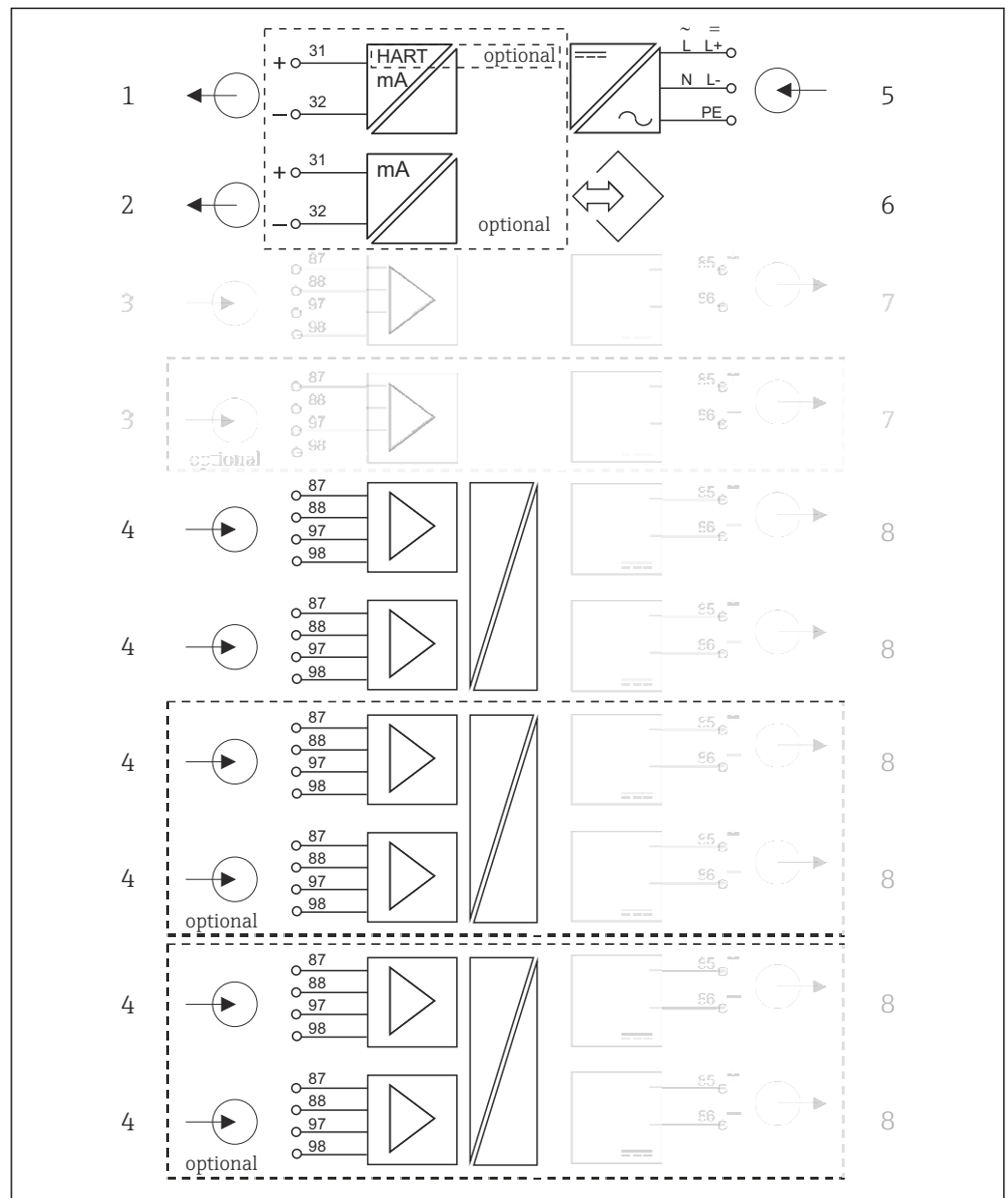
Block circuit diagram
CM448R


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10 Function diagram CM448R

- | | | | |
|---|--|----|---|
| 1 | Current output 1:1, + HART (both optional) | 7 | Service interface |
| 2 | Max. 7 x current output (optional) | 8 | Power supply, fixed cable sensors |
| 3 | Max 8 x Memosens input (2 x of which are optional) | 9 | Alarm relay |
| 4 | PROFIBUS DP/Modbus/Ethernet (optional) | 10 | 2 or 4 x relays (optional) |
| 5 | 2 x current input (optional) | 11 | 2 digital inputs and outputs (optional) |
| 6 | Power supply | | |

Block circuit diagram CM448R with sensor communication module 2DS Ex-i



11 Block circuit diagram CM448R with intrinsically safe sensor communication module 2DS Ex-i

- | | | | |
|---|---|---|--|
| 1 | Current output 1:1, + HART (optional) | 5 | Power supply |
| 2 | Current outputs (2 x optional) | 6 | Service interface |
| 3 | 2 x Memosens input BASE2 (disabled) | 7 | Power supply, fixed cable sensors BASE2 (disabled) |
| 4 | 2 x Memosens input 2DS Ex-i for intrinsically safe Memosens sensors | 8 | Power supply, fixed cable sensors |

Communication and data processing

Communication protocols:

Fieldbus systems

- HART
- PROFIBUS DP (Profile 3.02)
- Modbus TCP or RS485
- PROFINET
- EtherNet/IP

 Only one type of fieldbus communication can ever be active. The last activation code entered decides which bus is used.

The device drivers available make it possible to perform a basic setup and display measured values and diagnostics information via the fieldbus. A full device configuration via the fieldbus is not possible.

Extension module 485 and current outputs

For PROFIBUS DP and Modbus RS485 communication protocols:

- CM442R
Current outputs cannot be used in parallel. Any existing current outputs are deactivated with the installation of 485.
PROFIBUS DP and Modbus RS485 are not possible in conjunction with the sensor communication module 2DS Ex-i.
- CM444R/CM448R
A maximum of 2 current outputs can be used in parallel.

Ethernet functionality via Base2 module and current outputs

- CM442R
A maximum of 2 current outputs can be used in parallel.
- CM444R and CM448R
A maximum of 6 current outputs can be used in parallel.

Bus termination on the device

- Via slide switch at bus module 485
- Displayed via LED "T" on bus module 485

Dependability

Reliability

Memosens

Memosens makes your measuring point safer and more reliable:

- Non-contact, digital signal transmission enables optimum galvanic isolation
- No contact corrosion
- Completely watertight
- Sensor can be calibrated in a lab, thus increasing the availability of the measuring point in the process
- Intrinsically safe electronics mean operation in hazardous areas is not a problem.
- Predictive maintenance thanks to recording of sensor data, e.g.:
 - Total hours of operation
 - Hours of operation with very high or very low measured values
 - Hours of operation at high temperatures
 - Number of steam sterilizations
 - Sensor condition

Heartbeat diagnostics

- Heartbeat diagnostics screen with graphic indicators for the health of the device and sensor and with a maintenance or (sensor-dependent) calibration timer
- Heartbeat status information on the health of the device and condition of the sensor
 - ☺: Sensor/device condition and maintenance timer > 20 %; no action is required
 - ☹: Sensor/device condition or maintenance timer > 5 ≤ 20 %, maintenance not yet urgent but should be scheduled
 - ☹: Sensor/device condition or maintenance timer < 5 %, maintenance is recommended
- The Heartbeat sensor condition is the assessment of the calibration results and the sensor diagnostic functions.

An unhappy smiley can be due to the calibration result, the measured value status or to the operating hours limit having been exceeded. These limits can be configured in the sensor setup in a way that adapts the Heartbeat diagnostics to the application.

Heartbeat and NAMUR category

The Heartbeat status indicates the sensor or device condition while the NAMUR categories (F, C, M, S) assess the reliability of the measured value. The two conditions can correlate but do not have to.

■ Example 1

- The number of remaining cleaning cycles for the sensor reaches 20% of the defined maximum number. The Heartbeat symbol changes from ☺ to ☹. The measured value is still reliable so the NAMUR status signal does not change.
- If the maximum number of cleaning cycles is exceeded, the Heartbeat symbol changes from ☹ to ☹. While the measured value can still be reliable, the NAMUR status signal changes to M (maintenance required).

■ Example 2

The sensor breaks. The Heartbeat status changes immediately from ☺ to ☹ and the NAMUR status signal also changes immediately to F (failure).

Heartbeat Monitoring

Sensor data from Memosens sensors are transmitted via the EtherNet/IP, PROFINET, PROFIBUS DP, HART, Modbus RTU and Modbus TCP fieldbus protocols. These data can be used for predictive maintenance, for instance.

Examples include:

- Total hours of operation
- Hours of operation with very high or very low measured values
- Hours of operation at high temperatures
- Number of steam sterilizations
- Sensor identification
- Calibration information



For detailed information on "Ethernet/IP communication", see the product pages on the Internet (→ SD01293C).



For detailed information on "Modbus communication", see the product pages on the Internet (→ SD01189C).



For detailed information on "PROFINET communication", see the product pages on the internet (→ SD02490C).



For detailed information on "PROFIBUS communication", see the product pages on the Internet (→ SD01188C).



More detailed information on HART communication is provided on the product pages on the Internet (→ SD01187C).

Heartbeat Verification

Heartbeat Verification makes it possible to verify the correct operation of the measuring device without interrupting the process. This verification can be documented anytime.

Sensor Check System (SCS)

The Sensor Check System (SCS) monitors the high impedance of the pH glass. An alarm is issued if a minimum impedance value is undershot or a maximum impedance is exceeded.

- Glass breakage is the main reason for a drop in high impedance values
- The reasons for increasing impedance values include:
 - Dry sensor
 - Worn pH glass membrane



For the SCS, upper and lower limit values can be enabled or disabled independently of one another.

Process Check System (PCS)

The process check system (PCS) checks the measuring signal for stagnation. An alarm is triggered if the measuring signal does not change over a specific period (several measured values).

The main causes of stagnating measured values are:

- Contaminated sensor, or sensor outside of medium
- Sensor defective
- Process error (e.g. through control system)

Self-monitoring functions

Current inputs are deactivated in the event of overcurrent and reactivated once the overcurrent stops. Board voltages are monitored and the board temperature is also measured.

USP and EP

The limit functions for pharmaceutical water in accordance with USP and EP specifications are implemented in the software for conductivity measurements:

- "Water for Injection" (WFI) as per USP <645> and EP
- "Highly Purified Water" (HPW) as per EP
- "Purified Water" (PW) as per EP

The uncompensated conductivity value and the temperature are measured for the USP/EP limit functions. The measured values are compared against the tables defined in the standards. An alarm is triggered if the limit value is exceeded. Furthermore, it is also possible to configure an early warning alarm that signals undesired operating states before they occur.

ChemocleanPlus

Freely programmable sequence control

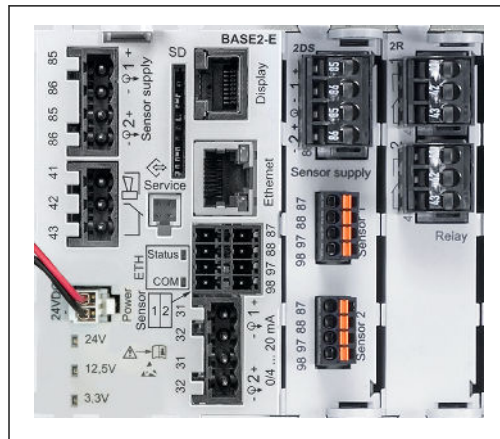
- e.g. for automatic sensor cleaning in retractable assemblies for reliable measurement results in processes with a high risk of contamination
- Individual, time-based activation of 4 outputs e.g. relays
- Starting, stopping or pausing of activities via digital input or fieldbus signals e.g. from limit position switches

Maintainability

Modular design

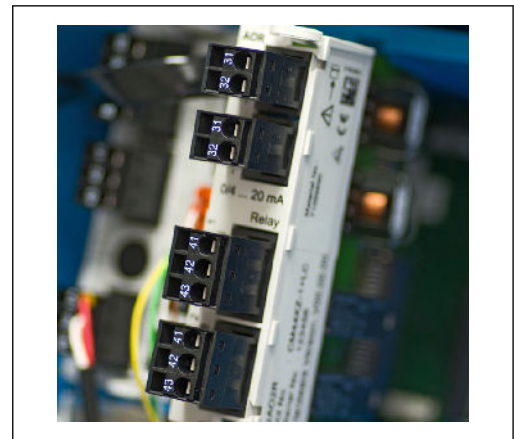
The modular transmitter design means it can be easily adapted to suit your needs:

- Retrofit extension modules for new or extended range of functions, e.g. current outputs, relays and digital communication
- Upgrade to maximum eight-channel measurement
- Optional: M12 sensor connector for connecting any kind of Memosens sensor
- Optional: CDI connector for external access to the service interface (avoids having to unscrew the housing cover)



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12 CM444R: example

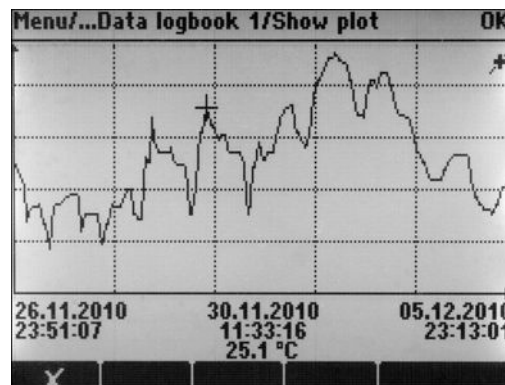


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13 Extension module

Data logger function

- Adjustable scan time: 1 to 3600 s (1 h)
- Data logbooks:
 - Max. 8 data logbooks
 - 150,000 entries per logbook
 - Graphic display (load curves) or numerical list
- Calibration logbook: max. 75 entries
- Hardware version logbook:
 - Hardware configuration and modifications
 - Max. 125 entries
- Version logbook:
 - E.g. software updates
 - Max. 50 entries
- Operation logbook: max. 250 entries
- Diagnostics logbook: max. 250 entries



A0015032

14 Data logbook: Graphic display

 Logbooks remain unchanged even after a software update.

SD card

The exchangeable storage medium enables:

- Quick and easy software updates and upgrades
- Data storage of internal device memory (e.g. logbooks)
- Transfer of complete configurations to a device with an identical setup (backup function)
- Transfer of configurations without the TAG and bus address to devices with an identical setup (copy function)
- Saving of screenshots for documentation purposes

Endress+Hauser offers industry-approved SD cards as accessories. These memory cards provide maximum data security and integrity.

Other industrial quality SD cards, 1 to 32 GB and with a maximum weight of 5 g can also be used. However, Endress+Hauser does not accept any responsibility for the data security of such cards.

External signals for device control and for activating external devices

Hardware options, e.g. module "DIO" with 2 digital inputs and 2 digital outputs or fieldbus module "485" enable the following:

- via a digital input signal
 - measuring range switching for conductivity (upgrade code required, see accessories)
 - switching between different calibration datasets in the case of optical sensors
 - an external hold
 - a cleaning interval to be triggered
 - switching on and off a PID controller, e.g. via the proximity switch of the CCA250
 - the use of the input as an "analog input" for pulse-frequency modulation (PFM)
- via a digital output signal
 - the static transmission (similar to a relay) of diagnostic states, point level switch states etc.
 - the dynamic transmission (comparable to a non-wearing "analog output") of PFM signals, e.g. to control dosing pumps.

FieldCare and Field Data Manager

FieldCare

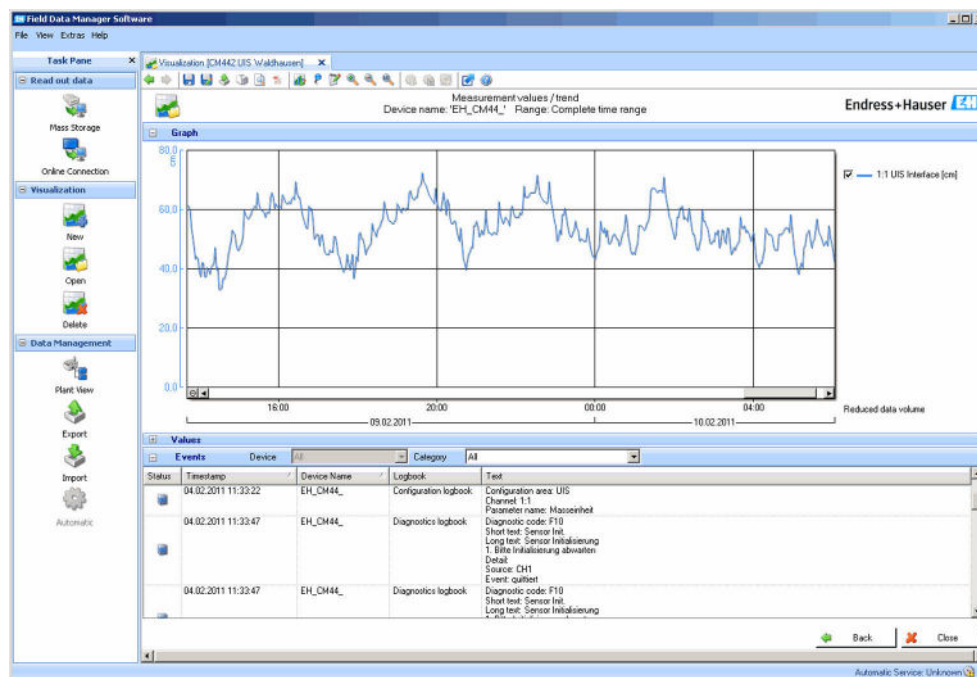
Configuration and asset management software based on FDT/DTM technology

- Complete device configuration when connected via FXA291 and service interface
- Access to a number of configuration parameters and identification, measuring and diagnostic data when connected via HART modem
- Logbooks can be downloaded in CSV format or binary format for "Field Data Manager" software

Field Data Manager

Visualization software and database for measuring, calibration and configuration data

- SQL database which is protected against manipulation
- Functions to import, save and print out logbooks
- Load curves to display measured values



A0016009

15 Field Data Manager: Load curves

Virtual process values (mathematical functions)

In addition to "real" process values, which are provided by connected physical sensors or analog inputs, mathematical functions can be used to calculate a maximum of 8 "virtual" process values.

The "virtual" process values can be:

- Output via a current output or a fieldbus
- Used as a controlled variable
- Assigned as a measured variable to a limit switch
- Used as a measured variable to trigger cleaning
- Displayed in user-defined measuring menus

The following mathematical functions are possible:

- Calculation of pH from two conductivity values according to VGB 405 RL, e. g. in boiler feedwater
- Difference between two measured values from different sources, e. g. for membrane monitoring
- Differential conductivity, e. g. for monitoring the efficiency of ion exchangers
- Degassed conductivity, e. g. for process controls in power plants
- Redundancy for monitoring two or three redundant sensors
- rH calculation based on the measured values of a pH and an ORP sensor
- Calculation of the remaining capacity of a cation exchanger
- Formula editor

Concentration tables

When the device is delivered from the factory, tables are saved in the device that allow inductive conductivity measurements to be converted to concentrations of certain substances. 4 user-defined tables are also possible.

The following factory concentration tables are available:

NaOH	0 to 15 %	0 to 100 °C (32 to 212 °F)
NaOH	25 to 50%	2 to 80 °C (36 to 176 °F)
HCl	0 to 20 %	0 to 65 °C (32 to 149 °F)
HNO ₃	0 to 30 %	2 to 80 °C (36 to 176 °F)
H ₂ SO ₄	0.5 to 27 % and 35 to 85 %	0 to 100 °C (32 to 212 °F)
H ₂ SO ₄	93 to 100 %	10 to 115 °C (50 to 239 °F)
H ₃ PO ₄	0 to 40 %	2 to 80 °C (36 to 176 °F)
NaCl	0 to 26 %	2 to 80 °C (36 to 176 °F)

Safety

Real time clock

The device has a real-time clock, which is buffered by a button cell battery if the power supply fails.

This ensures that the device continues to keep the correct date and time when it is restarted and that the time stamp for the logbooks is correct.

Data security

All settings, logbooks etc. are stored in a non-volatile memory to ensure that the data are retained even in the event of a disruption to the power supply.

Measuring range switching for conductivity

- Can be used in CIP processes e.g. for safe monitoring of phase separations
- Switching between 4 complete parameter sets:
 - Conductivity operating mode
 - Concentration tables
 - Temperature compensation
 - Output signal range
 - Limit value switch
- Via digital inputs or fieldbus

Measured value compensation for oxygen and conductivity

- Pressure or temperature compensation
- Input signals from external sensors via current input or fieldbus
- Signals from connected temperature sensors

Password protection

Password-protected login

- For remote operation via web server
- For local operation

Process safety

Two independent PID controllers

- One- or two-sided control
- Limit switches
- 4 cleaning programs which can be programmed independently of each other

IT security

Our warranty is valid only if the product is installed and used as described in the Operating Instructions. The product is equipped with security mechanisms to protect it against any inadvertent changes to the settings.

IT security measures, which provide additional protection for the product and associated data transfer, must be implemented by the operators themselves in line with their security standards.

Input

Measured variables	→ Documentation of the connected sensor
Measuring ranges	→ Documentation of the connected sensor
Types of input	■ Digital sensor inputs for sensors with Memosens protocol ■ Analog current inputs (optional) ■ Digital inputs (optional) ■ Digital sensor inputs for intrinsically safe sensors with Memosens protocol and Ex approval (optional)
Input signal	Depending on version: ■ Without sensor communication module 2DS Ex-i: max. 8 x binary sensor signal ■ With sensor communication module 2DS Ex-i: max. 6 x binary sensor signal ■ 2 x 0/4 to 20 mA (optional), passive, potentially isolated from one another and from the sensor inputs ■ 0 to 30 V
Cable specification	Cable type ■ Without sensor communication module 2DS Ex-i: Memosens data cable CYK10 or sensor fixed cable, each with cable end sleeves or M12 circular plug (optional) ■ With sensor communication module 2DS Ex-i: Memosens data cable CYK10 or sensor fixed cable, each with cable end sleeves  Only Memosens data cables CYK10 with an appropriate approval may be connected to the intrinsically safe digital sensor inputs of the sensor communication module 2DS Ex-i. Cable length Max. 100 m (330 ft)

Digital inputs, passive

Electrical specification	■ drawing power (passive) ■ Galvanically isolated
Span	■ High: 11 to 30 V DC ■ Low: 0 to 5 V DC
Nominal input current	max. 8 mA
PFM function	Minimum pulse width: 500 µs (1 kHz)
Test voltage	500 V
Cable specification	Max. 2.5 mm ² (14 AWG)

Current input, passive

Span	> 0 to 20 mA
Signal characteristic	Linear
Internal resistance	Non-linear

Test voltage 500 V

Output

Output signal

Depending on version:

- 2 x 0/4 to 20 mA, active, galvanically isolated from one another and from the sensor circuits
- 4 x 0/4 to 20 mA, active, galvanically isolated from one another and from the sensor circuits
- 6 x 0/4 to 20 mA, active, galvanically isolated from one another and from the sensor circuits
- 8 x 0/4 to 20 mA, active, galvanically isolated from one another and from the sensor circuits
- Optional HART communication (only via current output 1:1)

HART	
Signal encoding	FSK $\pm$ 0.5 mA above current signal
Data transmission rate	1200 baud
Galvanic isolation	Yes
Load (communication resistor)	250 Ω

PROFIBUS DP/RS485	
Signal encoding	EIA/TIA-485, PROFIBUS DP-compliant acc. to IEC 61158
Data transmission rate	9.6 kBd, 19.2 kBd, 45.45kBd, 93.75 kBd, 187.5 kBd, 500 kBd, 1.5 MBd, 6 MBd, 12 MBd
Galvanic isolation	Yes
Connectors	Spring terminal (max. 1.5 mm), bridged internally (T-function), optional M12
Bus termination	Internal slide switch with LED display

Modbus RS485	
Signal encoding	EIA/TIA-485
Data transmission rate	2,400, 4,800, 9,600, 19,200, 38,400, 57,600 and 115,200 baud
Galvanic isolation	Yes
Connectors	Spring terminal (max. 1.5 mm), bridged internally (T-function), optional M12
Bus termination	Internal slide switch with LED display

Ethernet and Modbus TCP	
Signal encoding	IEEE 802.3 (Ethernet)
Data transmission rate	10/100 MBd
Galvanic isolation	Yes
Connection	RJ45
IP address	DHCP (default) or configuration via menu

Ethernet/IP	
Signal encoding	IEEE 802.3 (Ethernet)
Data transmission rate	10/100 MBd
Galvanic isolation	Yes
Connection	RJ45
IP address	DHCP (default) or configuration via menu

PROFINET	
Signal encoding	IEEE 802.3 (Ethernet)
Data transmission rate	100 MBd
Galvanic isolation	Yes
Connection	RJ45
Name of station	Via DCP protocol by means of configuration tool (e.g. Siemens PRONETA)
IP address	Via DCP protocol by means of configuration tool (e.g. Siemens PRONETA)

Signal on alarm	Adjustable, as per NAMUR Recommendation NE 43 ■ In measuring range 0 to 20 mA (HART is not available with this measuring range): Failure current from 0 to 23 mA ■ In measuring range 4 to 20 mA: Failure current from 2.4 to 23 mA ■ Factory setting for failure current for both measuring ranges: 21.5 mA
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Load	Max. 500 Ω
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Linearization/transmission behavior	Linear
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Digital outputs, passive

Electrical specification	■ Passive ■ Open collector, max. 30 V, 15 mA ■ Maximum voltage drop 3 V
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External power supply	When using an onsite auxiliary voltage supply and an onsite digital input: Recommended minimum auxiliary voltage = $3\text{ V} + V_{IHmin}$ (V_{IHmin} = minimum input voltage required (high-level input voltage))
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PFM function	Minimum pulse width: 500 μs (1 kHz)
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Auxiliary voltage	Electrical specification ■ Galvanically isolated ■ Unregulated, 24 V DC ■ Max. 50 mA (per DIO module)
--------------------------	--

Test voltage	500 V
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Cable specification	Max. 2.5 mm ² (14 AWG)
----------------------------	-----------------------------------

Current outputs, active

Span	0 to 23 mA
	2.4 to 23 mA for HART communication
Signal characteristic	Linear
Electrical specification	Output voltage Max. 24 V
	Test voltage 500 V
Cable specification	Cable type Recommended: shielded cable
	Cable specification Max. 2.5 mm ² (14 AWG)

Relay outputs

Electrical specification

Relay types

- 1 single-pin changeover contact (alarm relay)
- 2 or 4 single-pin changeover contacts (optional with extension modules)

Maximum load

- Alarm relay: 0.5 A
- All other relays: 2.0 A

Relay switching capacity

Base module (Alarm relay)

Switching voltage	Load (max.)	Switching cycles (min.)
230 V AC, $\cos\Phi = 0.8$ to 1	0.1 A	700,000
	0.5 A	450,000
115 V AC, $\cos\Phi = 0.8$ to 1	0.1 A	1,000,000
	0.5 A	650,000
24 V DC, L/R = 0 to 1 ms	0.1 A	500,000
	0.5 A	350,000

Extension modules

Switching voltage	Load (max.)	Switching cycles (min.)
230 V AC, $\cos\Phi = 0.8$ to 1	0.1 A	700,000
	0.5 A	450,000
	2 A	120,000
115 V AC, $\cos\Phi = 0.8$ to 1	0.1 A	1,000,000
	0.5 A	650,000
	2 A	170,000
24 V DC, L/R = 0 to 1 ms	0.1 A	500,000
	0.5 A	350,000
	2 A	150,000

Cable specification

Max. 2.5 mm² (14 AWG)

Protocol-specific data

HART

Manufacturer ID	11 _h
Device type	155D _h
Device revision	001 _h
HART version	7.2
Device description files (DD/DTM)	www.endress.com/hart Device Integration Manager DIM
Device variables	16 user-definable and 16 predefined device variables, dynamic variables PV, SV, TV, QV
Supported features	PDM DD, AMS DD, DTM, Field Xpert DD

PROFIBUS DP	Manufacturer ID	11 _h		
	Device type	155D _h		
	Profile version	3.02		
	Device database files (GSD files)	www.endress.com/profibus Device Integration Manager DIM		
	Output variables	16 AI blocks, 8 DI blocks		
	Input variables	4 AO blocks, 8 DO blocks		
	Supported features	■ 1 MSCY0 connection (cyclical communication, master class 1 to slave) ■ 1 MSAC1 connection (acyclical communication, master class 1 to slave) ■ 2 MSAC2 connections (acyclical communication, master class 2 to slave) ■ Device lock: The device can be locked using the hardware or software. ■ Addressing using DIL switches or software ■ GSD, PDM DD, DTM		
Modbus RS485	Protocol	RTU/ASCII		
	Function codes	03, 04, 06, 08, 16, 23		
	Broadcast support for function codes	06, 16, 23		
	Output data	16 measured values (value, unit, status), 8 digital values (value, status)		
	Input data	4 setpoints (value, unit, status), 8 digital values (value, status), diagnostic information		
	Supported features	Address can be configured using switch or software		
Modbus TCP	TCP port	502		
	TCP connections	3		
	Protocol	TCP		
	Function codes	03, 04, 06, 08, 16, 23		
	Broadcast support for function codes	06, 16, 23		
	Output data	16 measured values (value, unit, status), 8 digital values (value, status)		
	Input data	4 setpoints (value, unit, status), 8 digital values (value, status), diagnostic information		
	Supported features	Address can be configured using DHCP or software		
Ethernet/IP	Log	EtherNet/IP		
	ODVA certification	Yes		
	Device profile	Generic device (product type: 0x2B)		
	Manufacturer ID	0x049E _h		
	Device type ID	0x109C _h		
	Polarity	Auto-MIDI-X		
	Connections	CIP	12	
		I/O	6	
		Explicit message	6	
		Multicast	3 consumers	
	Minimum RPI	100 ms (default)		

Maximum RPI	10000 ms	
System integration	EtherNet/IP	EDS
	Rockwell	Add-on-Profile Level 3, Faceplate for Factory Talk SE
IO data	Input (T → O)	Device status and diagnostic message with highest priority Measured values: ■ 16 AI (analog input) + Status + Unit ■ 8 DI (discrete input) + Status
	Output (O → T)	Actuating values: ■ 4 AO (analog output) + status + unit ■ 8 DO (discrete output) + Status

PROFINET

Protocol	"Application layer protocol for decentral device periphery and distributed automation", PNIO Version 2.34
Communication type	100 MBit/s
Conformance Class	Conformance Class B
Netload Class	Netload Class II
Baud rate	Automatic 100 Mbps with full-duplex detection
Cycle times	From 32 ms
Device profile	Application interface identifier 0xF600 Generic device
PROFINET interface	1 port, Realtime Class 1 (RT_CLASS_1)
Manufacturer ID	0x11 _h
Device type ID	0x859C D _h
Device description files (GSD)	Information and files under: ■ www.endress.com On the product page for the device: Documents/Software → Device drivers ■ www.profibus.com On the website under Products/Product Finder
Polarity	Auto-polarity for automatic correction of crossed TxD and RxD pairs
Supported connections	■ 1 x AR (IO Controller AR) ■ 1 x AR (IO-Supervisor Device AR connection allowed) ■ 1 x Input CR (Communication Relation) ■ 1 x Output CR (Communication Relation) ■ 1 x Alarm CR (Communication Relation)
Configuration options for measuring device	■ Web browser ■ Manufacturer-specific software (FieldCare, DeviceCare) ■ Device master file (GSD), can be read out via the integrated web server of the measuring device
Configuration of the device name	DCP protocol

Supported functions	■ Identification & maintenance Simple device identification via: ■ Process control system ■ Nameplate ■ Measured value status The process variables are communicated with a measured value status ■ Blinking feature (FLASH_ONCE) via the local display for simple device identification and assignment ■ Device operation via operating tools (e.g. FieldCare, DeviceCare)
System integration	For information on system integration, see the Operating Instructions ■ Cyclic data transmission ■ Overview and description of the modules ■ Status coding ■ Startup configuration ■ Factory setting

Web server

The Web server enables full access to the device configuration, measured values, diagnostic messages, logbooks and service data via standard WiFi/WLAN/LAN/GSM or 3G routers with a user-defined IP address.

TCP port	80
Supported features	■ Remote-controlled device configuration (1 session) ■ Save/restore device configuration (via SD card) ■ Logbook export (file formats: CSV, FDM) ■ Access to Web server via DTM or Internet Explorer ■ Login ■ Web server can be switched off

Energy supply

Supply voltage**CM442 R**

Depending on version:

- 100 to 230 V AC, 50/60 Hz
Maximum permitted fluctuation of mains supply voltage: $\pm 15\%$ of nominal voltage
- 24 V AC/DC, 50/60 Hz
Maximum permitted fluctuation of mains supply voltage: $+20/-15\%$ of nominal voltage

CM444 R and CM448 R

Depending on the version, via external DIN rail power unit:

- 100 to 230 V AC, 50/60 Hz
Maximum permitted fluctuation of mains supply voltage: $\pm 15\%$ of nominal voltage ¹⁾
- 24 V DC
Maximum permitted fluctuation of mains supply voltage: $+20/-15\%$ of nominal voltage ¹⁾

NOTICE**The device does not have a power switch!**

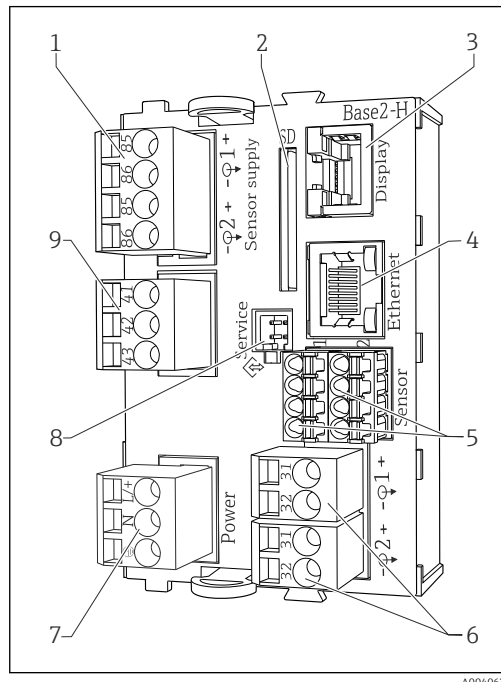
- ▶ Provide a protected circuit breaker in the vicinity of the device at the place of installation.
- ▶ The circuit breaker must be a switch or power switch, and must be labeled as the circuit breaker for the device.
- ▶ At the supply point, the power supply must be isolated from dangerous live cables by double or reinforced insulation in the case of devices with a 24 V supply voltage.

1) *Specifications only apply if used with power unit supplied by manufacturer.

Power consumption	CM442 R Depending on supply voltage ■ 100 to 230 V AC and 24 V AC: Max. 55 VA ■ 24 V DC: Max. 22 W CM444 R and CM448 R Depending on supply voltage ■ 100 to 230 V AC: Max. 150 VA ¹⁾ ■ 24 V DC: Max. 59 W ¹⁾
Fuse	Fuse not exchangeable
Overvoltage protection	Integrated overvoltage/lightning protection as per EN 61326 Protection category 1 and 3
Cable specification for optional display cable	Length of display cable provided: 3 m (10 ft) Maximum permitted length of a display cable: 5 m (16.5 ft)

Electrical connection

Basic module



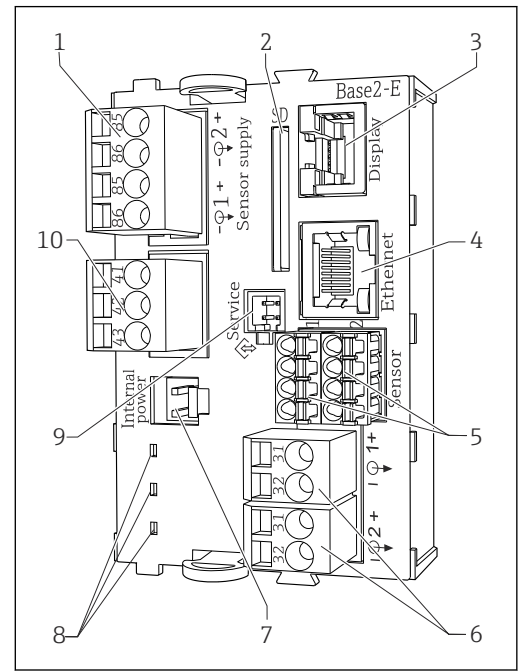
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16 Basic module BASE2-H or -L (two-channel device)

- 1 Power supply for digital fixed cable sensors with Memosens protocol
- 2 SD card slot
- 3 Slot for display cable ¹⁾
- 4 Ethernet interface
- 5 Connections for 2 Memosens sensors
- 6 Current outputs
- 7 Power connection
- 8 Service interface
- 9 Alarm relay connection

¹⁾ For optional external display.

²⁾ Power supply to DIN rail power unit.

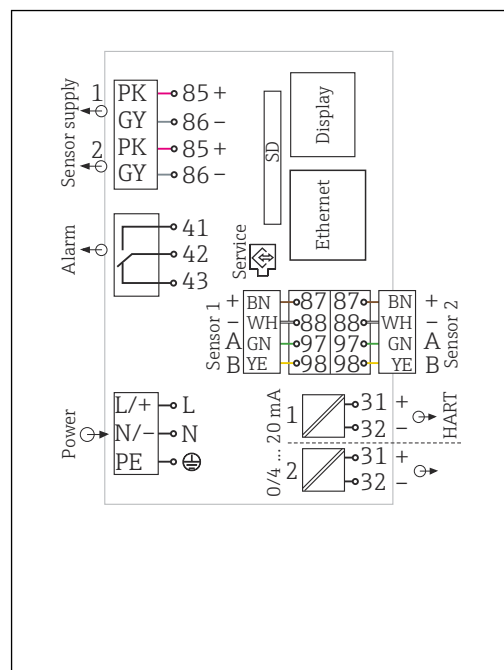
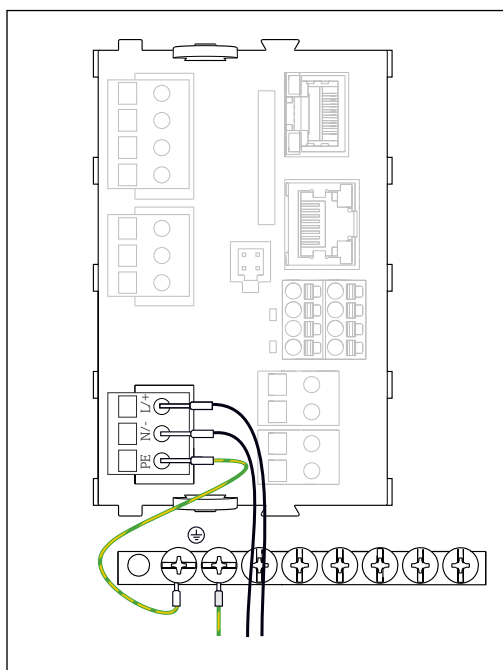


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17 Basic module BASE2-E (four- and eight-channel device)

- 1 Power supply for digital fixed cable sensors with Memosens protocol
- 2 SD card slot
- 3 Slot for display cable ¹⁾
- 4 Ethernet interface
- 5 Connections for 2 Memosens sensors
- 6 Current outputs
- 7 Socket for internal power supply cable ²⁾
- 8 LEDs
- 9 Service interface
- 10 Alarm relay connection

Connecting the supply voltage for CM442R



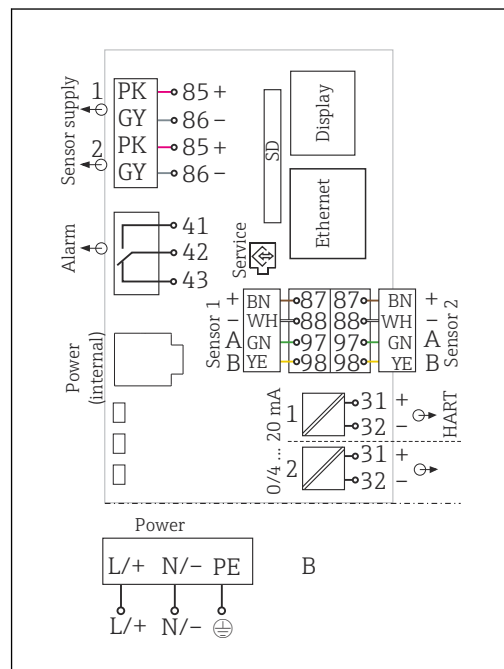
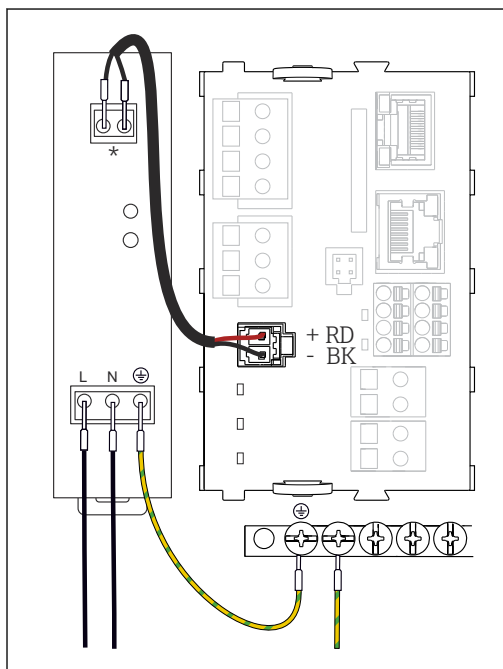
18 Connecting the power supply using the example of the BASE2-H or -L

19 Complete wiring diagram using the example of the BASE2-H or -L

H Power unit 100 to 230 VAC

L Power unit 24 VAC or 24 VDC

Connecting the supply voltage for CM444R and CM448R



20 Connecting the power supply using the example of the BASE2-E

21 Complete wiring diagram using the example of the BASE2-E and external power supply unit (B)

* Assignment depends on power supply unit; make sure it is correctly connected.

i The two device versions may only be operated with the power unit supplied and the power unit cable. Also pay attention to the information in the operating instructions supplied for the power unit.

Connecting optional modules With extension modules you can purchase additional functions for your device.

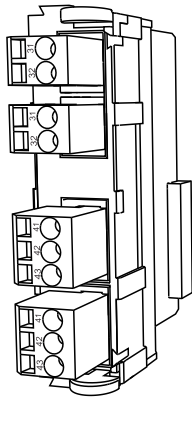
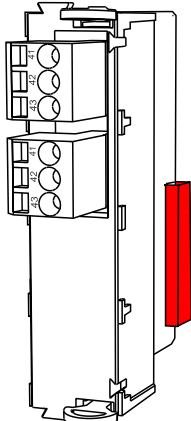
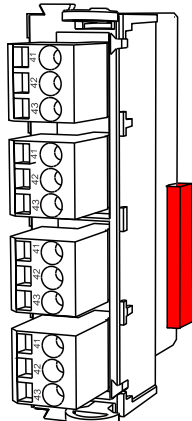
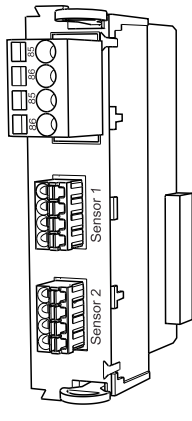
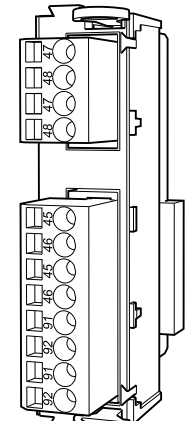
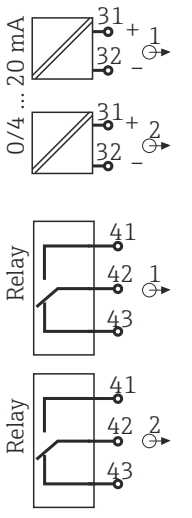
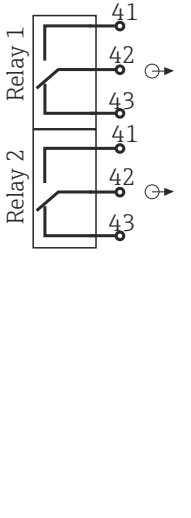
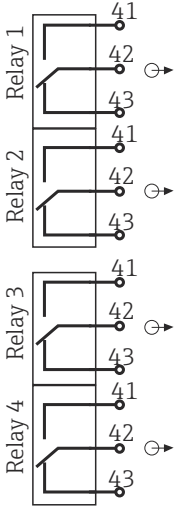
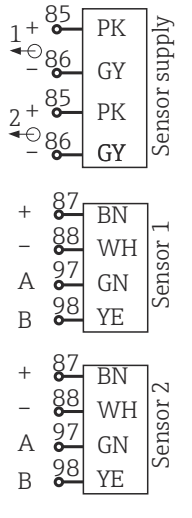
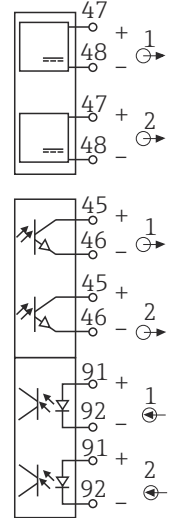
NOTICE

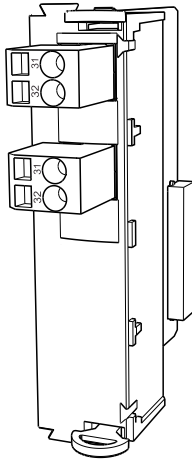
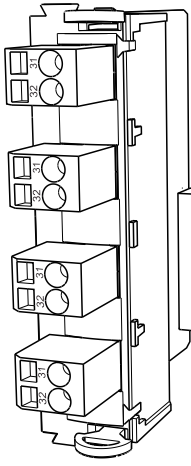
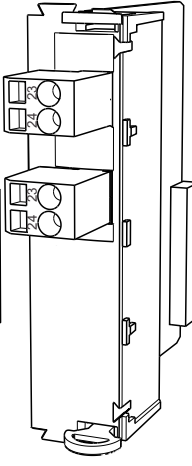
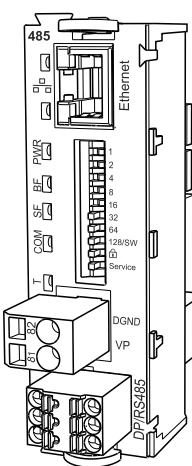
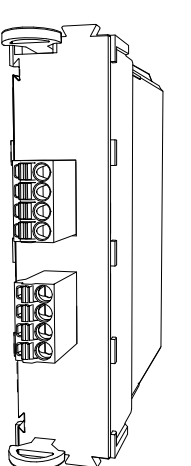
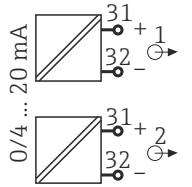
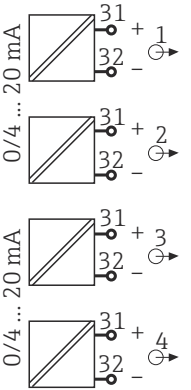
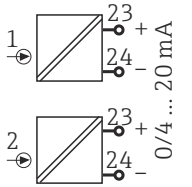
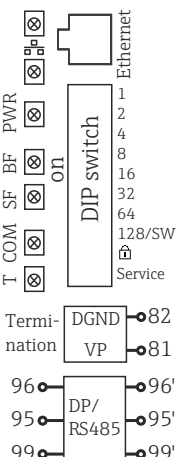
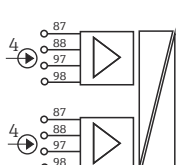
Unacceptable hardware combinations (due to conflicts in power supply)

Incorrect measurements or total failure of the measuring point as a result of heat build-up or overloading

- ▶ Find out whether the planned extension for your controller results in a permitted hardware combination (Configurator on www.endress.com/CM442R or .../CM444R or .../CM448R).
- ▶ Remember that the sum of all current inputs and outputs may not exceed 8.
- ▶ Make sure not to use more than 2 "DIO" modules. More "DIO" modules are not permitted.
- ▶ Please contact your Endress+Hauser sales center should you have any questions.

Overview of all the modules available

Module name				
AOR	2R	4R	2DS	DIO
				
■ 2 x 0/4 to 20 mA analog outputs ■ 2 relays ■ Order No. 71111053	■ 2 relays ■ Order No. 71125375	■ 4 relays ■ Order No. 71125376	■ 2 digital sensor inputs ■ 2 power supply systems for digital sensors ■ Order No. 71135631	■ 2 digital inputs ■ 2 digital outputs with auxiliary voltage ■ Order No. 71135638
				

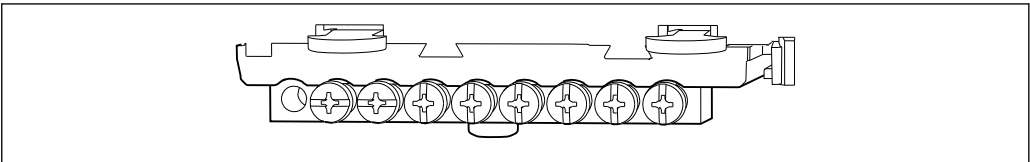
Module name				
2AO	4AO	2AI	485	2DS Ex-i
				
2 x 0/4 to 20 mA analog outputs - Order No. 71135632	4 x 0/4 to 20 mA analog outputs - Order No. 71135633	2 x 0/4 to 20mA analog inputs - Order No. 71135639	- Ethernet (web server or Modbus TCP) 5V power supply for PROFIBUS DP termination - RS485 (PROFIBUS DP or Modbus RS485) - Use of BASE2 module disables Ethernet port of module 485 - Order No. 71135634	2 intrinsically safe digital inputs for Memosens sensors with Ex approval - Inputs on BASE2 module are disabled - Module 2DS EX-i is equipped in the right slot of the device - Order No. 71477718
 0/4 ... 20 mA	 0/4 ... 20 mA	 0/4 ... 20 mA	 Termination	



PROFIBUS DP (module 485)

Contacts 95, 96 and 99 are jumpered in the plug. This ensures that PROFIBUS communication is not interrupted if the connector is disconnected.

Protective ground connection



22 Mounting rail for functional ground connections

Sensor connection

Sensor types with Memosens protocol for non-hazardous area

Sensors with Memosens protocol

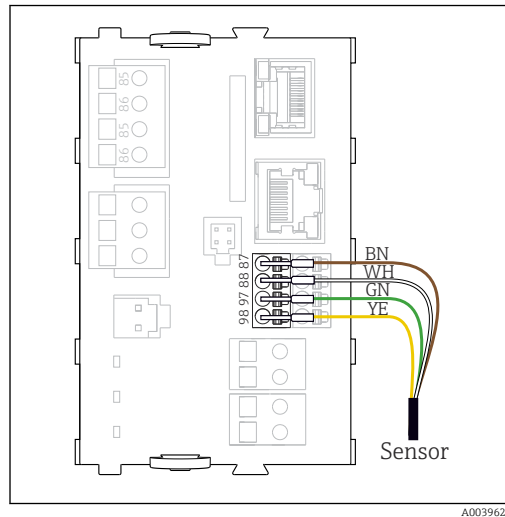
Sensor types	Sensor cable	Sensors
Digital sensors without additional internal power supply	With plug-in connection and inductive signal transmission	■ pH sensors ■ ORP sensors ■ Combined sensors ■ Oxygen sensors (amperometric and optical) ■ Conductivity sensors with conductive measurement of conductivity ■ Chlorine sensors (disinfection)
	Fixed cable	Conductivity sensors with inductive measurement of conductivity
Digital sensors with additional internal power supply	Fixed cable	■ Turbidity sensors ■ Sensors for interface measurement ■ Sensors for measuring the spectral absorption coefficient (SAC) ■ Nitrate sensors ■ Optical oxygen sensors ■ Ion-sensitive sensors

The following rule applies if connecting CUS71D sensors:

- CM442R
 - Only one CUS71D is possible; an additional sensor is not permitted.
 - The second sensor input may also not be used for another type of sensor.
- CM444R
 - No restrictions. All the sensor inputs can be used as required.
- CM448R
 - If a CUS71D is connected, the number of sensor inputs that can be used is limited to a maximum of 4.
 - Of these, all 4 inputs can be used for CUS71D sensors.
 - Every combination of CUS71D and other sensors is possible, provided that the total number of connected sensors does not exceed 4.

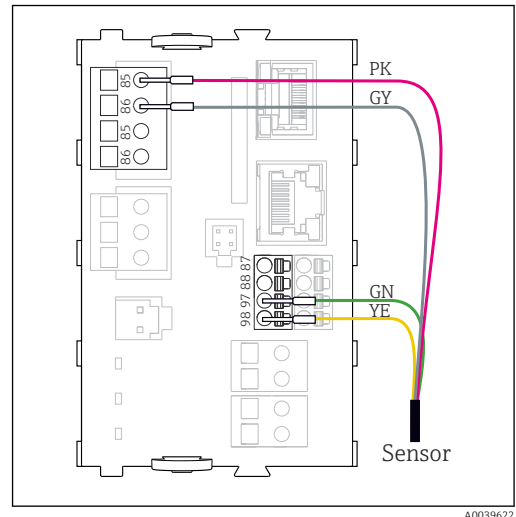
Connection

Direct connection of the sensor cable to the terminal connector of the , basic module-L, -H or -E (→ 23 ff.)



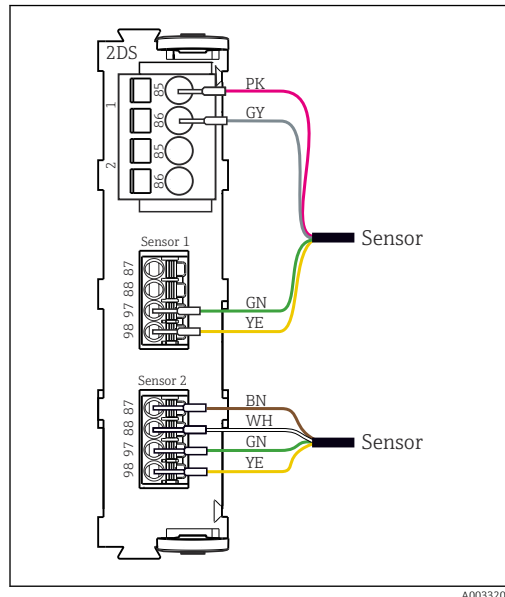
A0039629

23 sensors without additional supply voltage



A0039622

24 sensors with additional supply voltage



A0033206

25 Sensors with and without additional supply voltage at sensor module 2DS

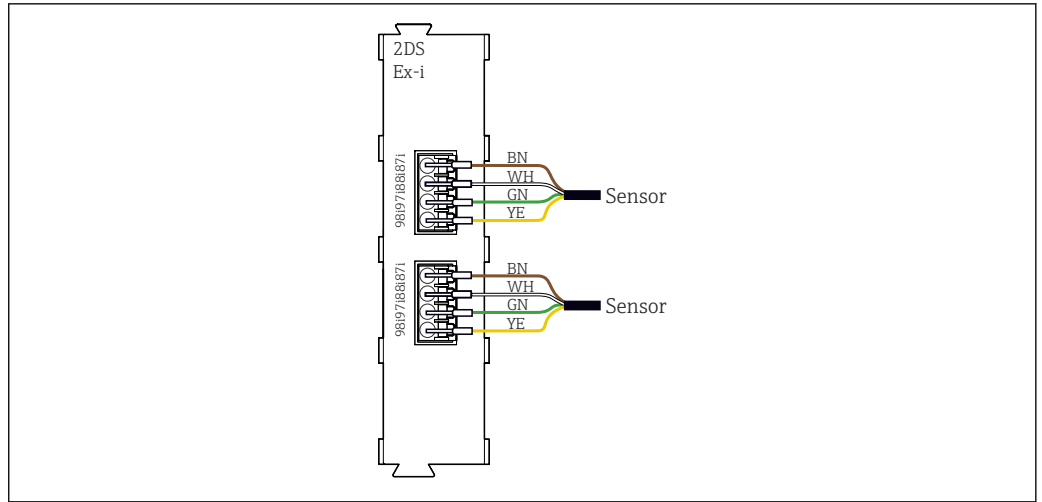

In the case of a single-channel device:

The left-hand Memosens input on basic module must be used!

Connecting intrinsically safe sensors to sensor communication module type 2DS Ex i

Sensor cable connected directly

- Connect the sensor cable to the terminal connector of the sensor communication module 2DS Ex-i.



A0045659

26 Sensors without additional supply voltage at sensor communication module type 2DS Ex-i

i Intrinsically safe sensors for use in explosive atmospheres may only be connected to the sensor communication module type 2DS Ex-i. Only the sensors covered by the certificates may be connected (see XA).

Performance characteristics

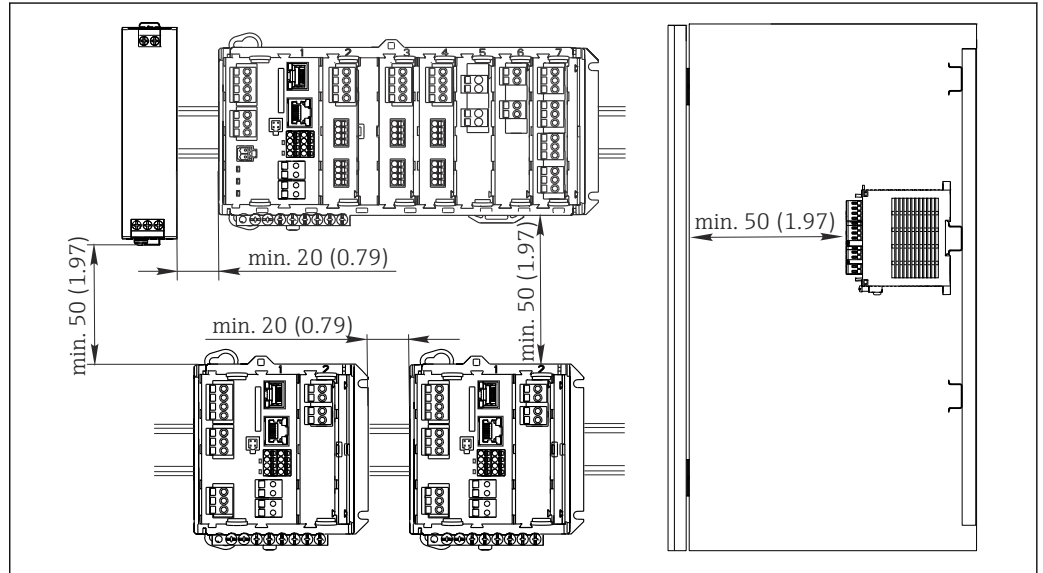
Response time	Current outputs t_{90} = max. 500 ms for an increase from 0 to 20 mA
	Current inputs t_{90} = max. 330 ms for an increase from 0 to 20 mA
	Digital inputs and outputs t_{90} = max. 330 ms for an increase from low to high
Reference temperature	25 °C (77 °F)
Measured error for sensor inputs	→ Documentation of the connected sensor
Measured error for current inputs and outputs	Typical measured errors: $< 20 \mu\text{A}$ (with current values $< 4 \text{ mA}$) $< 50 \mu\text{A}$ (with current values 4 to 20 mA) at 25 °C (77 °F) each Additional measured error depending on the temperature: $< 1.5 \mu\text{A/K}$
Frequency tolerance of digital inputs and outputs	$\leq 1\%$
Resolution of current inputs and outputs	$< 5 \mu\text{A}$
Repeatability	→ Documentation of the connected sensor

Installation

Mounting on DIN rail as per IEC 60715	NOTICE
	Incorrect mounting location in the cabinet, spacing regulations not observed Possible malfunctions as a result of heat buildup and interference from neighboring devices! ▶ Do not position the device directly above sources of heat. The temperature specification must be observed. ▶ The components are designed for convection-based cooling. Avoid heat buildup. Ensure openings are not covered, e.g. by cables. ▶ Observe the specified distances to other devices. ▶ Physically separate the device from frequency converters and high-voltage devices. ▶ Recommended installation direction: horizontal. The specified ambient conditions, and particularly the ambient temperatures, only apply for horizontal installation. ▶ Vertical orientation is also possible. However, this requires additional fixing clips at the place of installation to hold the device in position on the DIN rail. ▶ Recommended installation of power unit for CM444R and CM448R: to the left of the device.

The following minimum clearance specifications must be observed:

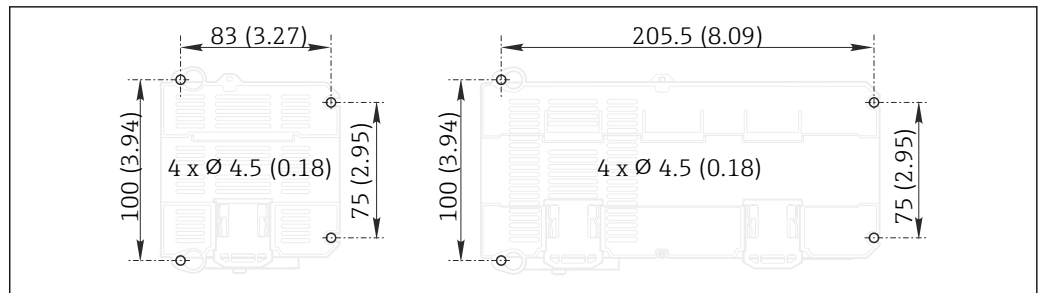
- Distances at the side in relation to other devices incl. power units and to the wall of the cabinet:
at least 20 mm (0.79 inch)
- Distance above and below the device and depth distance (to control cabinet door or other devices installed there):
at least 50 mm (1.97 inch)



A0039735

27 Minimum clearance in mm (in)

Wall mounting



A0025370

28 Drilling pattern for wall mounting in mm (in)

CM448R

- Generally 0 to 55 °C (32 to 130 °F), with the exception of packages under the second point in the list
- 0 to 50 °C (32 to 120 °F) for the following packages:
 - CM448R-***6AA*+...
 - CM448R-***8A4*+...
 - CM448R-***8A5*+...
 - CM448R-**28A3*+...
 - CM448R-**38A3*+...
 - CM448R-**48A3*+...
 - CM448R-**58A3*+...
 - CM448R-**68A3*+...
 - CM448R-**26A5*+...
 - CM448R-**36A5*+...
 - CM448R-**46A5*+...
 - CM448R-**56A5*+...
 - CM448R-**66A5*+...
 - CM448R-**22A7*+...
 - CM448R-**32A7*+...
 - CM448R-**42A7*+...
 - CM448R-**52A7*+...
 - CM448R-**62A7*+...
 - CM448R-**A6A5*+...
 - CM448R-**A6A7*+...
 - CM448R-**B6A5*+...
 - CM448R-**B6A7*+...
 - CM448R-**C6A5*+...
 - CM448R-**C6A7*+...
 - CM448R-**D6A5*+...
 - CM448R-**D6A7*+...
 - CM448R-BM
 - CM448R-IE

External display (optional)

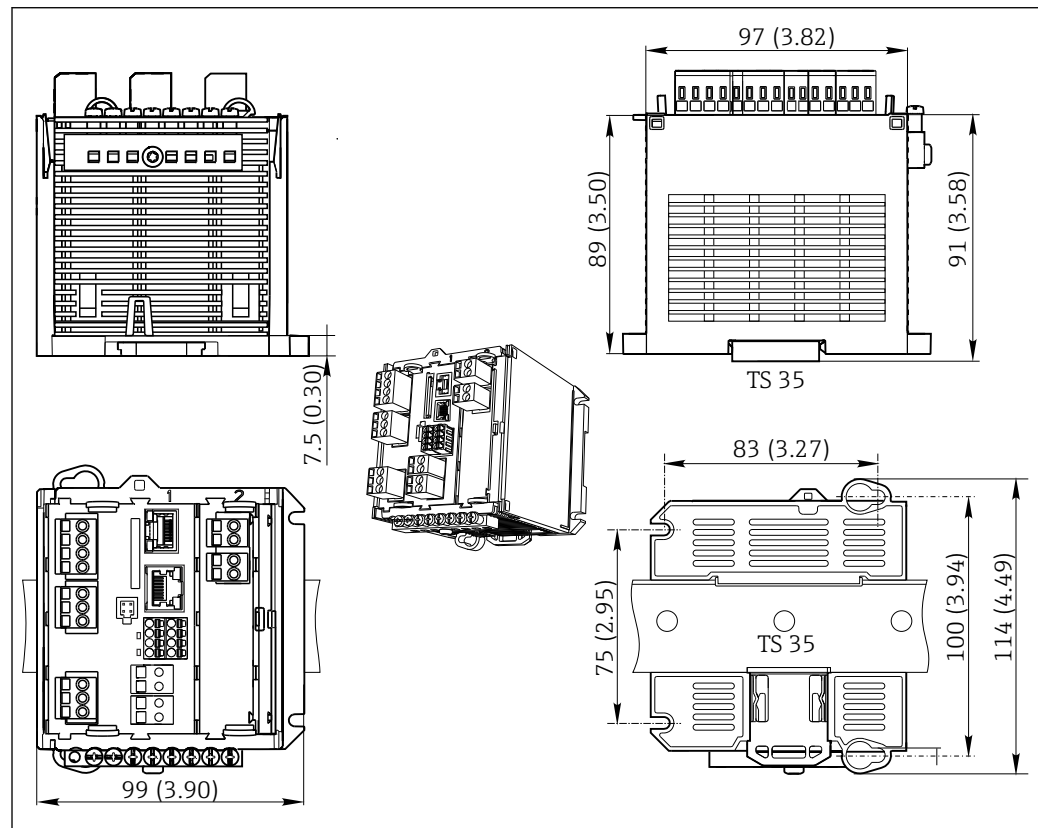
-20 to 60 °C (0 to 140 °F)

Storage temperature	-25 to 85 °C (-13 to 185 °F)		
Relative humidity	DIN rail device 5 to 85%, not condensing External display (in installed state) 5 to 95%, not condensing		
Degree of protection	DIN rail device IP20 shock protection External display IP66 front-panel, when installed correctly including seal for housing door		
Climate class	As per IEC 60654-1: B2		
Vibration resistance	Environmental tests Vibration test based on DIN EN 60068-2, October 2008 Vibration test based on DIN EN 60654-3, August 1998 Wall mounting Frequency range10 to 150 Hz (sinusoidal) Amplitude10 to 12.9 Hz:0.75 mm 12.9 to 150 Hz:0.5 g ¹⁾ Test duration10 frequency cycles/ spatial axis, in 3 spatial axes (1 oct./min) 1) g ... gravitational acceleration (1 g ≈ 9.81 m/s²)		

Electromagnetic compatibility	Interference emission and interference immunity as per EN 61326-1:2013, Class A for Industry
Electrical safety	IEC 61010-1, Class I equipment Low voltage: overvoltage category II Environment < 2000 m (< 6562 ft) above MSL
Pollution degree	DIN rail device The product is suitable for pollution degree 2. Optional display The product is suitable for pollution degree 4.

Mechanical construction

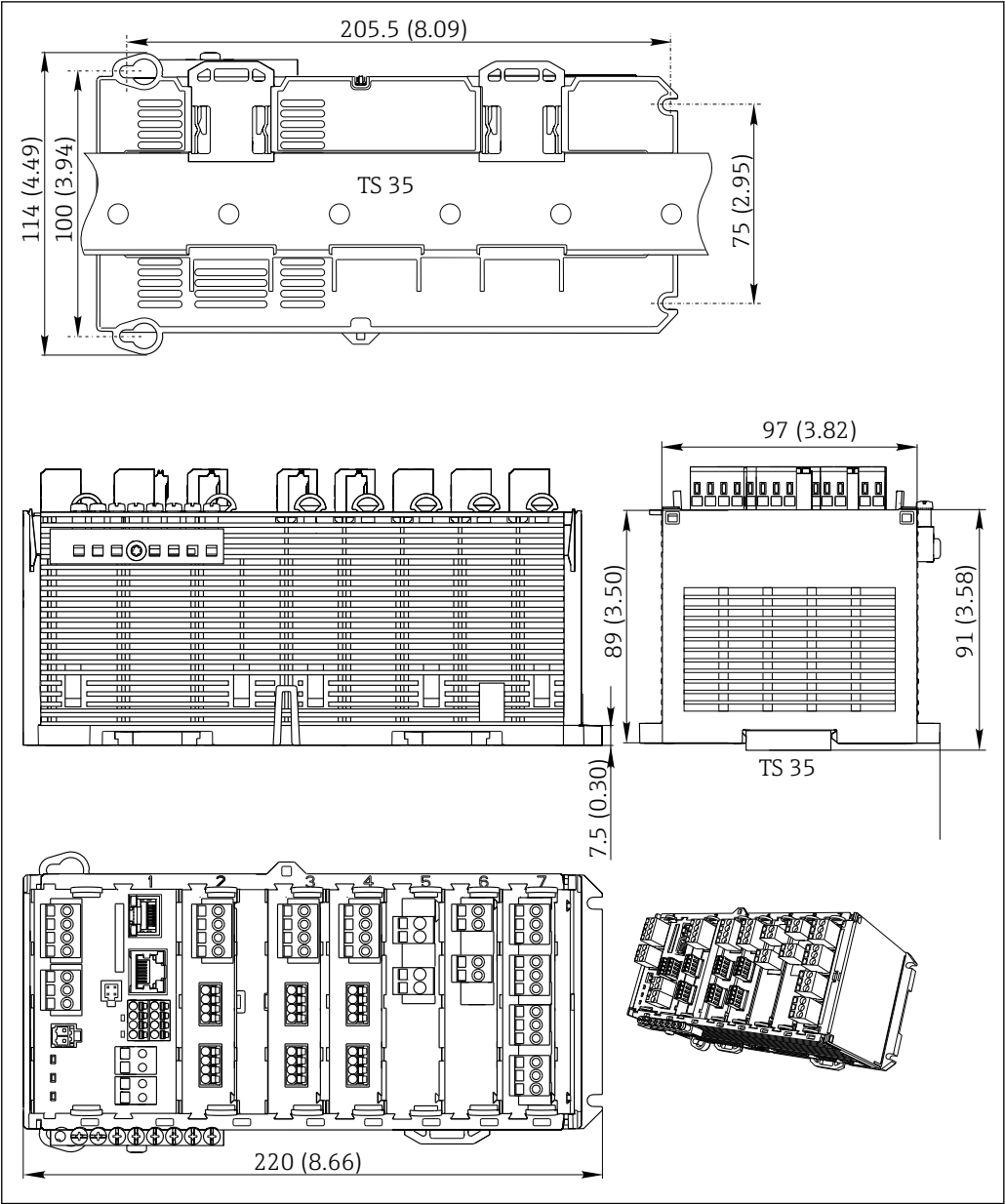
Dimensions



30 Dimensions in mm (inch)

A0039729

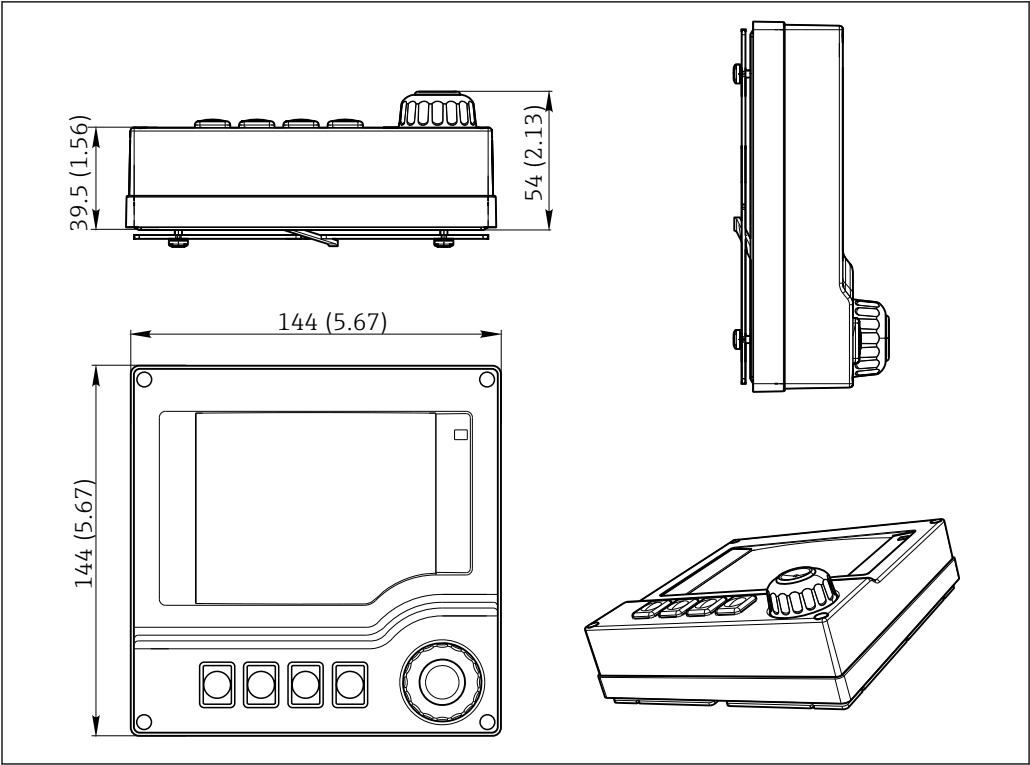
CM444R and CM448R



A0039730

31 Dimensions in mm (inch)

Optional display

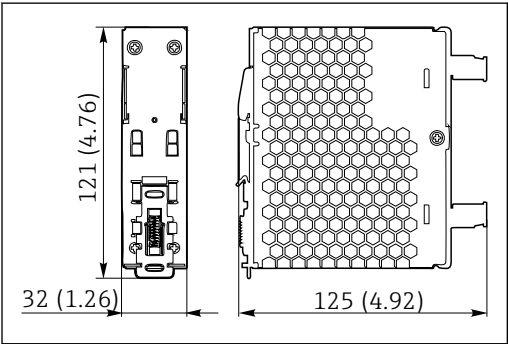


A0025346

32 Dimensions in mm (inch)

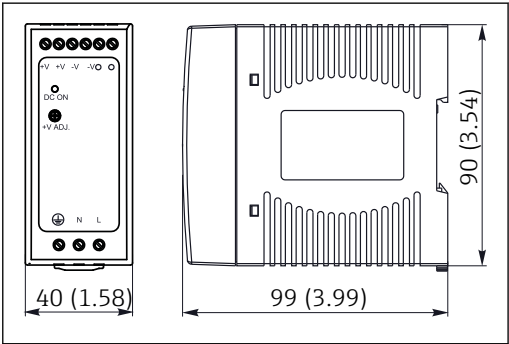
External power units (CM444R and CM448R only)

Depending on the version ordered, a power unit for connection to 230 V or 24 V is supplied. There are two delivery variants for each version (cannot be selected). The factory-preferred variant is shown on the left in each case.



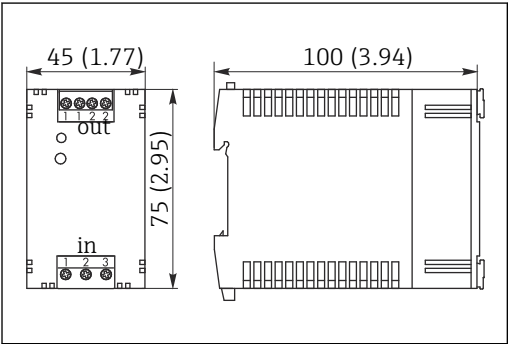
A0025738

33 Power unit 230 V



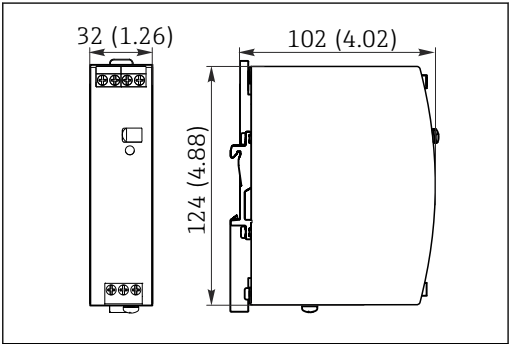
A0025739

34 Power unit 230 V (optional)



A0025784

35 Power unit 24 V



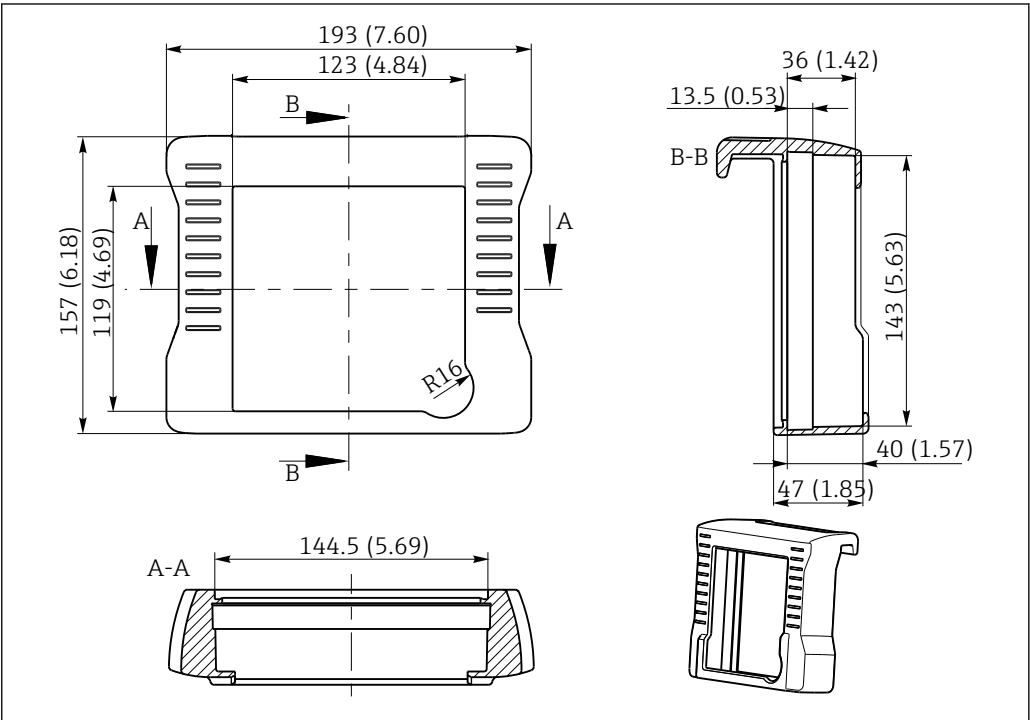
A0025786

36 Power unit 24 V (optional)

Service display (accessories)

The service display comprises:

- Portable display (same dimensions as under "Optional display")
- Cover to protect the display and to hook it onto the (open) cabinet door



37 Dimensions of the service display cover in mm (inch)

Weight

depending on the version:

CM442R (fully configured)	Approx. 0.45 kg (1 lbs)
CM444R and CM448R (fully configured)	Approx. 0.95 kg (2.1 lbs)
Individual module	Approx. 0.06 kg (0.13 lbs)
External display (excluding cables)	Approx. 0.56 kg (1.2 lbs)
Service display cover	0.46 kg (1 lbs)
External power unit (CM444R, CM448R)	0.27 to 0.42 kg (0.60 to 0.92 lbs), depending on the power unit variant

Materials

DIN rail housing	PC-FR
Display cover	PC-FR
Display seal	EPDM
Soft keys	EPDM
Module housing 2DS Ex-i	PC-PBT
Module covers	PBT GF30 FR
Terminal strip	Nickel-plated brass
Ground terminals	Stainless steel 1.4301 (AISI304)
Screws	Stainless steel 1.4301 (AISI304)
Mounting plate (optional display)	Stainless steel 1.4301 (AISI304)
Securing screws (optional display)	Steel, galvanized
Cover for service display (accessories)	EPDM

Operability

External display	Graphic display: ■ Resolution: 240 x 160 pixel ■ Back light with switch-off function ■ Red display background for alarms alerts users to errors ■ Transflective display technology for maximum contrast even in bright environments ■ User-definable measuring menus mean you can always keep track of the values that are important for your application.
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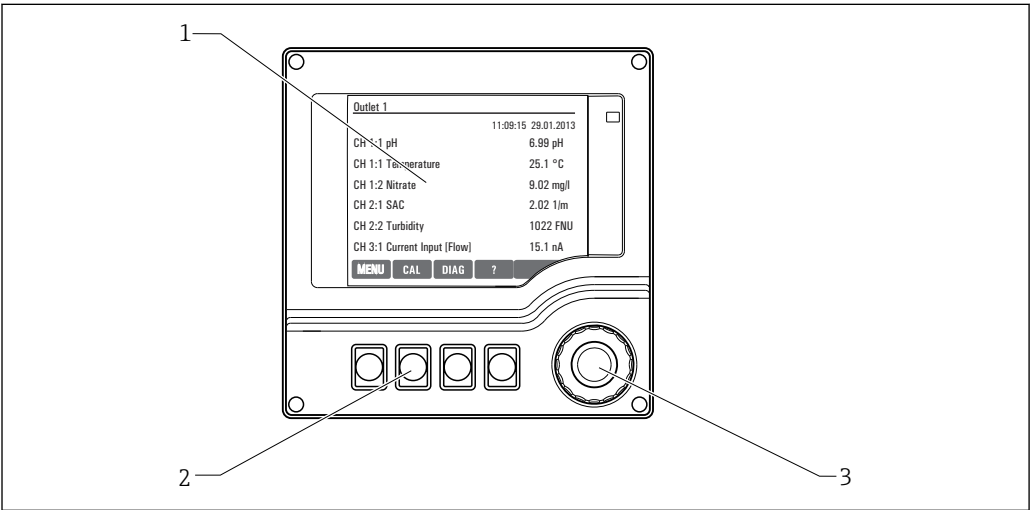
Operating concept	The simple and structured operating concept sets new standards: ■ Intuitive operation with the navigator and soft keys ■ Fast configuration of application-specific measurement options ■ Easy configuration and diagnosis thanks to plain-text display ■ All languages that can be ordered are available in every device
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38 Operation via external, optional display

39 Plain-text menu

Local operation via external, optional display

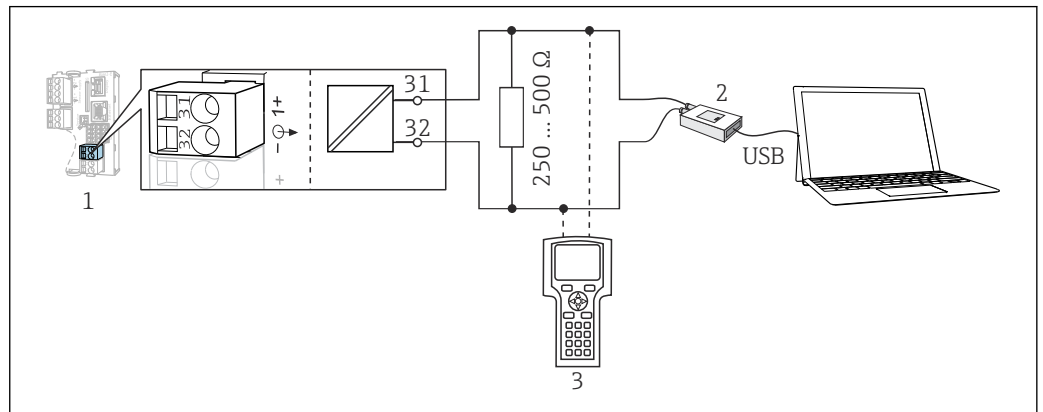


40 Overview of operation

- 1 Display (with red display background in alarm condition)
- 2 Soft keys (function depends on menu)
- 3 Navigator (jog/shuttle and press/hold function)

Remote operation

Via HART (e.g. via HART modem and FieldCare)



A0039620

41 HART using modem

- 1 Device module Base2-L, -H or -E: current output 1 with HART
- 2 HART modem for connection to PC, e.g. Commubox FXA191 (RS232) or FXA195 ¹⁾ (USB)
- 3 HART handheld terminal

¹⁾ Switch position "on" (substitutes the resistor)

Language packages

The language selected in the product structure is the operating language preset at the factory. All other languages can be selected using the menu.

- English (US)
- German
- Chinese (Simplified, PR China)
- Czech
- Dutch
- French
- Italian
- Japanese
- Polish
- Portuguese
- Russian
- Spanish
- Swedish
- Turkish
- Hungarian
- Croatian
- Vietnamese

The availability of other languages can be checked via the product structure at www.endress.com/cm442R or www.endress.com/cm444R or www.endress.com/cm448R.

Certificates and approvals

Current certificates and approvals that are available for the product can be selected via the Product Configurator at www.endress.com:

1. Select the product using the filters and search field.
2. Open the product page.
3. Select **Configuration**.

Ordering information

Product page

www.endress.com/cm442r

www.endress.com/cm444r

www.endress.com/cm448r

Product Configurator

1. **Configure:** Click this button on the product page.
 2. Select **Extended selection**.
 - ↳ The Configurator opens in a separate window.
 3. Configure the device according to your requirements by selecting the desired option for each feature.
 - ↳ In this way, you receive a valid and complete order code for the device.
 4. **Apply:** Add the configured product to the shopping cart.
-  For many products, you also have the option of downloading CAD or 2D drawings of the selected product version.
5. **Show details:** Open this tab for the product in the shopping cart.
 - ↳ The link to the CAD drawing is displayed. If selected, the 3D display format is displayed along with the option to download various formats.

Scope of delivery

The scope of delivery comprises:

- 1 multichannel controller in the version ordered
- 1 mounting plate
- 1 external display (if selected as an option) ²⁾
- 1 DIN rail power unit incl. cable (CM444R and CM448R only)
- 1 printed copy of the Operating Instructions for the DIN rail power unit
- 1 printed copy of the Brief Operating Instructions in the language ordered
- Disconnection element (pre-installed on hazardous area version type 2DS Ex-i)
- Safety instructions for the hazardous area (for hazardous area version type 2DS Ex-i)
- Terminal strip

Accessories

The following are the most important accessories available at the time this documentation was issued.

- For accessories not listed here, please contact your Service or Sales Center.

Device-specific accessories

Measuring cable

Memosens data cable CYK10

- For digital sensors with Memosens technology
- Product Configurator on the product page: www.endress.com/cyk10



Technical Information TI00118C

Memosens data cable CYK11

- Extension cable for digital sensors with Memosens protocol
- Product Configurator on the product page: www.endress.com/cyk11



Technical Information TI00118C

Sensors

Glass electrodes

Memosens CPS11E

- pH sensor for standard applications in process and environmental engineering
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps11e



Technical Information TI01493C

2) The external display can be selected as an option in the order structure or ordered as an accessory at a later stage.

Memosens CPS41E

- pH sensor for process technology
- With ceramic junction and KCl liquid electrolyte
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps41e

 Technical Information TI01495C

Memosens CPS71E

- pH sensor for chemical process applications
- With ion trap for poison-resistant reference
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps71e

 Technical Information TI01496C

Memosens CPS91E

- pH sensor for heavily polluted media
- With open aperture
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps91e

 Technical Information TI01497C

Memosens CPS31E

- pH sensor for standard applications in drinking water and swimming pool water
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps31e

 Technical Information TI01574C

Memosens CPS61E

- pH sensor for bioreactors in life sciences and for the food industry
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps61e

 Technical Information TI01566C

Memosens CPF81E

- pH sensor for mining operations, industrial water and wastewater treatment
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cpf81e

 Technical Information TI01594C

Enamel pH electrodes

Ceramax CPS341D

- pH electrode with pH-sensitive enamel
- Meets highest demands of measuring accuracy, pressure, temperature, sterility and durability
- Product Configurator on the product page: www.endress.com/cps341d

 Technical Information TI00468C

ORP sensors

Memosens CPS12E

- ORP sensor for standard applications in process and environmental engineering
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps12e

 Technical Information TI01494C

Memosens CPS42E

- ORP sensor for process technology
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps42e

 Technical Information TI01575C

Memosens CPS72E

- ORP sensor for chemical process applications
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps72e



Technical Information TI01576C

Memosens CPF82E

- ORP sensor for mining operations, industrial water and wastewater treatment
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cpf82e



Technical Information TI01595C

Memosens CPS92E

- ORP sensor for use in heavily polluted media
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps92e



Technical Information TI01577C

Memosens CPS62E

- ORP sensor for hygienic and sterile applications
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps62e



Technical Information TI01604C

*pH ISFET sensors***Memosens CPS47E**

- ISFET sensor for pH measurement
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps47e



Technical Information TI01616C

Memosens CPS77E

- Sterilizable and autoclavable ISFET sensor for pH measurement
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps77e



Technical Information TI01396

Memosens CPS97E

- ISFET sensor for pH measurement
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps97e



Technical Information TI01618C

*pH and ORP combined sensors***Memosens CPS16E**

- pH/ORP sensor for standard applications in process technology and environmental engineering
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps16e



Technical Information TI01600C

Memosens CPS76E

- pH/ORP sensor for process technology
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps76e



Technical Information TI01601C

Memosens CPS96E

- pH/ORP sensor for heavily polluted media and suspended solids
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cps96e



Technical Information TI01602C

Conductivity sensors with inductive measurement of conductivity

Indumax CLS50D

- High-durability inductive conductivity sensor
- For standard and hazardous area applications
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cls50d



Technical Information TI00182C

Indumax H CLS54D

- Inductive conductivity sensor
- With certified, hygienic design for foodstuffs, beverages, pharmaceuticals and biotechnology
- Product Configurator on the product page: www.endress.com/cls54d



Technical Information TI00508C

Conductivity sensors with conductive measurement of conductivity

Memosens CLS15E

- Digital conductivity sensor for measurements in pure and ultrapure water
- Conductive measurement
- With Memosens 2.0
- Product Configurator on the product page: www.endress.com/cls15e



Technical Information TI01526C

Memosens CLS16E

- Digital conductivity sensor for measurements in pure and ultrapure water
- Conductive measurement
- With Memosens 2.0
- Product Configurator on the product page: www.endress.com/cls16e



Technical Information TI01527C

Memosens CLS21E

- Digital conductivity sensor for media with medium or high conductivity
- Conductive measurement
- With Memosens 2.0
- Product Configurator on the product page: www.endress.com/cls21e



Technical Information TI01528C

Memosens CLS82E

- Hygienic conductivity sensor
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cls82e



Technical Information TI01529C

Oxygen sensors

Memosens COS22E

- Hygienic amperometric oxygen sensor with maximum measurement stability over multiple sterilization cycles
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cos22e



Technical Information TI01619C

Memosens COS51E

- Amperometric oxygen sensor for water, wastewater and utilities
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cos51e



Technical Information TI01620C

Oxymax COS61D

- Optical oxygen sensor for drinking water and industrial water measurement
- Measuring principle: quenching
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cos61d



Technical Information TI00387C

Memosens COS81E

- Hygienic optical oxygen sensor with maximum measurement stability over multiple sterilization cycles
- Digital with Memosens 2.0 technology
- Product Configurator on the product page: www.endress.com/cos81e



Technical Information TI01558C

Disinfection sensors

Memosens CCS51D

- Sensor for measuring free available chlorine
- Product Configurator on the product page: www.endress.com/ccs51d



Technical Information TI01423C

Ion-selective sensors

ISEmax CAS40D

- Ion selective sensors
- Product Configurator on the product page: www.endress.com/cas40d



Technical Information TI00491C

Turbidity sensors

Turbimax CUS51D

- For nephelometric measurements of turbidity and solids in wastewater
- 4-beam scattered light method
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cus51d



Technical Information TI00461C

Turbimax CUS52D

- Hygienic Memosens sensor for turbidity measurement in drinking water, process water and in utilities
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cus52d



Technical Information TI01136C

SAC and nitrate sensors

Viomax CAS51D

- SAC and nitrate measurement in drinking water and wastewater
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cas51d



Technical Information TI00459C

Interface measurement

Turbimax CUS71D

- Immersion sensor for interface measurement
- Ultrasonic interface sensor
- Product Configurator on the product page: www.endress.com/cus71d



Technical Information TI00490C

Spectrometers

Memosens Wave CAS80E

- Measurement of various parameters in liquid media
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cas80e



Technical Information TI01522C

Fluorescence sensors

Memosens CFS51

- Sensor for fluorescence measurement
- With Memosens technology
- Product Configurator on the product page: www.endress.com/cfs51



Technical Information TI01630C

Communication-specific accessories

Device Care SFE100

- Configuration of Endress+Hauser devices
- Fast and easy installation, online application updates, one-click connection to devices
- Automatic hardware identification and driver catalog update
- Device configuration with DTMs



Technical Information Device Care SFE100, TI01134S

Commubox FXA195

Intrinsically safe HART communication with FieldCare via the USB port



Technical Information TI00404F

Commubox FXA291

Connects the CDI interface of measuring devices with the USB port of the computer or laptop



Technical Information TI00405C

Wireless HART adapter SWA70

- Wireless device connection
- Easily integrated, offers data protection and transmission safety, can be operated in parallel with other wireless networks, minimum cabling complexity



Technical Information TI00061S

Field Data Manager Software MS20/21

- PC software for central data management
- Visualization of series of measurements and logbook events
- SQL database for secure data storage

FieldCare SFE500

- Universal tool for field device configuration and management
- Supplied with a complete library of certified DTMs (Device Type Manager) for operation of Endress+Hauser field devices
- Order according to product order structure
- www.endress.com/sfe500

Memobase Plus CYZ71D

- PC software to support laboratory calibration
- Visualization and documentation of sensor management
- Sensor calibrations stored in database
- Product Configurator on the product page: www.endress.com/cyz71d



Technical Information TI00502C

Service-specific accessories**Additional functionality***Hardware extension modules***Kit, extension module AOR**

- 2 x relay, 2 x 0/4 to 20 mA analog output
- Order No. 71111053

Kit, extension module 2R

- 2 x relay
- Order No. 71125375

Kit, extension module 4R

- 4 x relay
- Order No. 71125376

Kit, extension module 2AO

- 2 x 0/4 to 20 mA analog output
- Order No. 71135632

Kit, extension module 4AO

- 4 x analog output 0/4 to 20 mA
- Order No. 71135633

Kit, extension module 2DS

- 2 x digital sensor, Memosens
- Order No. 71135631

Kit extension module 2DS Ex-i

- 2 x digital sensor, Memosens, Ex approval
- Order No. 71477718

Kit, extension module 2AI

- 2 x 0/4 to 20 mA analog input
- Order No. 71135639

Kit, extension module DIO

- 2 x digital input
- 2 x digital output
- Auxiliary voltage supply for digital output
- Order No. 71135638

Kit, extension module 485

- Can be extended to PROFIBUS DP or Modbus RS485. This requires an additional activation code which can be ordered separately.
- Order No. 71135634

Upgrade kit, extension module 485 with PROFIBUS DP

- Extension module 485
- PROFIBUS DP (+ Ethernet configuration)
- Order No. 71140888

Upgrade kit, extension module 485 with Modbus RS485

- Extension module 485
- Modbus RS485 (+ Ethernet configuration)
- Order No. 71140889

*Firmware and activation codes***SD card with Liquiline firmware**

- Industrial Flash Drive, 1 GB
- Order No. 71127100



You must quote the serial number of the device when ordering the activation code.

Activation code for digital HART communication

Order No. 71128428

Activation code for PROFIBUS DP

Order No. 71135635

Activation code for Modbus RS485

Order No. 71135636

Activation code for PROFINET + web server for BASE2

Order No. 71449901

Activation code for Ethernet/IP + web server for BASE2

Order No. 71449914

Activation code for Modbus TCP + web server for BASE2

Order No. 71449915

Activation code for web server for BASE2

Order No. 71449918

Kit CM442R: activation code for 2nd digital sensor input

Order No. 71114663

Kit CM444R/CM448R: upgrade code for 2 x 0/4 to 20 mA for BASE2-E

On request

Activation code for feedforward control

- Requires current input or fieldbus communication
- Order No. 71211288

Activation code for measuring range switch

- Requires digital inputs or fieldbus communication
- Order No. 71211289

Activation code for ChemocleanPlus

- Requires relays or digital outputs or fieldbus communication and optional digital inputs
- Order No. 71239104

Activation code for Heartbeat Verification and Monitoring

Order No. 71367524

Activation code for ion exchanger operating time

- Configure the mathematical function
- Order No. 71367531

Activation code for mathematics

- Formula editor
- Order No. 71367541

System components

RIA14, RIA16

- Field display unit for integration into 4-20 mA circuits
- RIA14 in flameproof metal enclosure



Technical Information TI00143R and TI00144R

RIA15

- Process display unit, Digital display unit for integration into 4-20 mA circuits
- Panel mounting
- With optional HART communication



Technical Information TI01043K

Other accessories

External display³⁾

Graphic display

- For installation in the control cabinet door or panel
- Order number: 71185295

Service display

- Portable, for commissioning
- Order number: 71185296

3) The external display can be selected as an option in the product structure or ordered subsequently as an accessory.

SD card

- Industrial Flash Drive, 1 GB
- Order number: 71110815



www.addresses.endress.com
