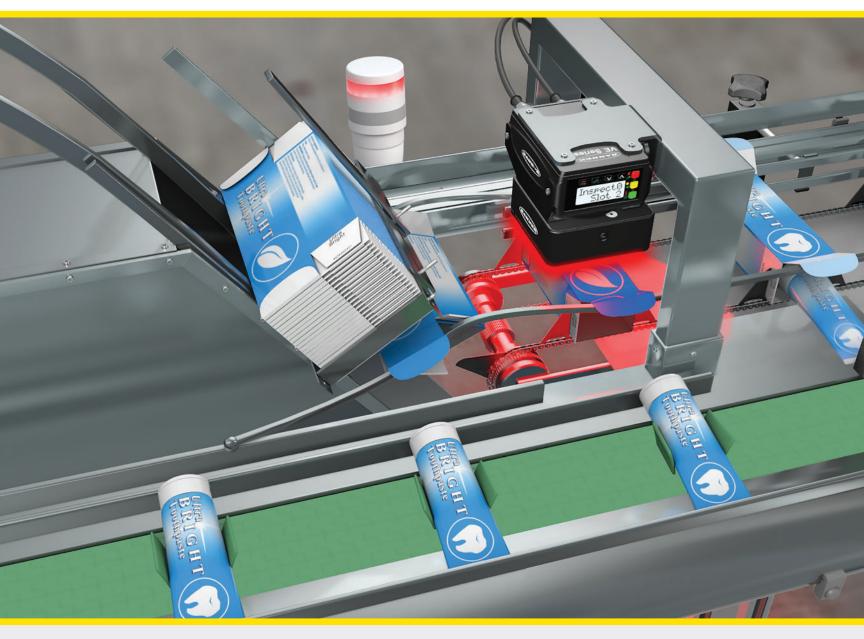
# **VE** Series



# Smart Camera

- Robust metal housing
- Intuitive programming software
- Powerful inspection and ID capabilities



more sensors, more solutions

# Compact, Durable, Versatile

The VE Smart Camera is built to stand up to industrial environments and can solve many vision applications.

#### Durable Design

#### Status and Troubleshooting

Connections



C-mount lens for a variety of applications



Bright LED indicators to easily view camera status Two-line, eight-character display and push buttons for troubleshooting and viewing camera status

- Perform product change or trigger
- Troubleshoot and clear errors
- Change or view IP address, MAC address, or Ethernet speed
- View firmware, focus number or status



Power Banner Vision lights directly from the camera



Compact size



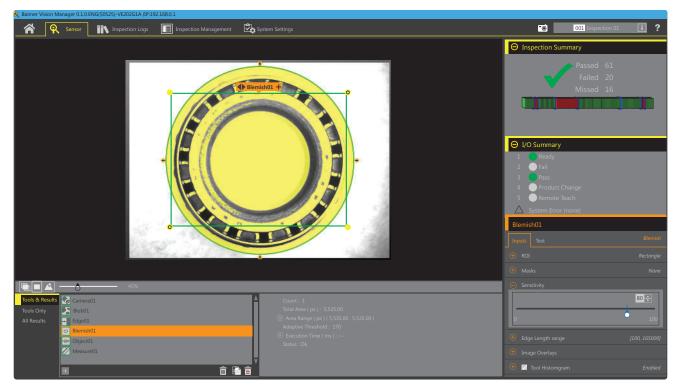
Optional IP67 lens cover for washdown environments



Variety of lights available to accommodate any application

# Intuitive Software

VE Vision Manager software: Easy configuration, powerful functions.



#### Runtime Editing

Easy-to-use configuration software with full runtime editing allows for changes to be made quickly with no costly downtime from stopping and starting inspections. Start using today by downloading at <u>www.bannerengineering.com/vision-manager</u>.

## Full Software Emulator

Connect to live cameras or full software emulator for building inspections offline



Inspection Analysis

Review past inspection results, view system logs, and quickly configure inputs and outputs



# Solutions for:

#### Presence/Absence

- Count vials in a tray
- Verify correct labeling

#### **Orientation/Position**

- Verify the orientation of an IC chip
- Send part location to a pick-and-place robot

#### Flaw Detection

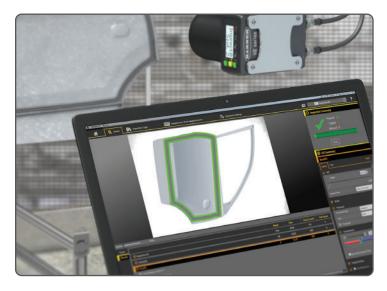
- Calculate the eccentricity of pizza crust
- · Identify burn marks on a nonwoven web

#### Measuring

- Measure critical dimensions of a stamped part
- Measure bottle cap height

#### Identification

- Track and Trace as parts transition through the supply chain
- Package verification for tracking, sorting and inventory management



Door Panel Adhesive Inspection

#### Challenge

During vehicle assembly, a track of adhesive is applied along the perimeter of a door. Excessive adhesive can burst through the seams requiring cleanup, while an insufficient amount of adhesive will not seal the panel correctly.

#### Solution

The Bead Tool can inspect each door panel for the presence and amount of adhesive, and provide real time feedback of improper bead application.







#### Cell Phone Inspection

#### Challenge

Cell phones are comprised of many small electric parts and connectors. Manually inspecting to ensure the components are present and correctly installed is difficult and impractical. In addition, traceability of the production process is critical as parts transition through each phase.

#### Solution

The 5MP VE Series Smart Camera allows for a higher resolution inspection and identification. With vision tools the camera can detect the presence and position of components, and by combining with barcode reading the assembly can be tracked through the entire production process with the use of one device.





# Packaging Inspection

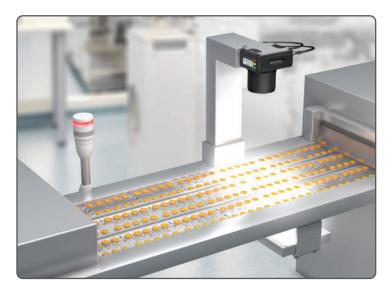
#### Challenge

During packaging, tubes of toothpaste need to be placed into cartons. A logo on the tube indicates the specific type of toothpaste inside the box. Frequent product changeover, printing mistakes, human error and other factors can result in packaging errors.

#### Solution

A VE Series Smart Camera reads the barcode to check and see if matches the correct product data for the toothpaste tubes being filled. It then uses a Match Tool to inspect and verify the product logo on each box before the corresponding tube of toothpaste is inserted.





#### Blister Pack Inspection

#### Challenge

Pharmaceutical companies package medications into blister packs. Before being sealed, each cell must be inspected to verify that the tablet has been correctly placed and that the tablet is whole.

#### Solution

Using the Blob Tool the VE counts and measures multiple rows of tablets in a single inspection.





#### Sortation Conveyor Inspection

#### Challenge

Each tray is inspected to verify it is empty before a package is placed on the tray. The package can be any color, shape, and size and can be located anywhere on the tray.

#### Solution

The VE Series Smart Camera with the 5mp imager uses the Blemish Tool to inspect the entire tray to detect if the smallest package was still on the tray before loading.









Select a camera resolution



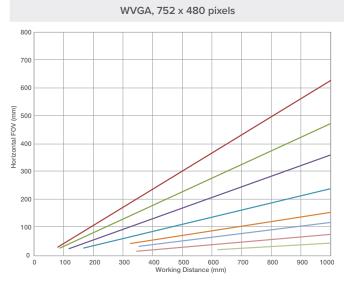
Choose lens based on Field of View (FOV) and Working Distance (WD)





Optional filters create additional contrast

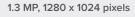
Lens Charts

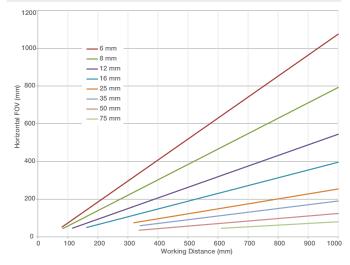


#### Megapixel C-mount Lenses for use with WVGA, 1.3 MP,

or 2 MP cameras

Focal Length	Model
6 mm	LCF06LEVMP
8 mm	LCF08LEVMP
12 mm	LCF12LEVMP
16 mm	LCF16LEVMP
25 mm	LCF25LEVMP
35 mm	LCF35LEVMP
50 mm	LCF50LEVMP
75 mm	LCF75LEVMP





#### 1" Format C-Mount Lenses for use with 5 MP cameras

Focal

Length	Model
6 mm	LCF06LK1F
8 mm	LCF08LK1F
12 mm	LCF12LK1F
16 mm	LCF16LK1F
25 mm	LCF25LK1F
35 mm	LCF35LK1F
50 mm	LCF50LK1F
75 mm	LCF75LK1F

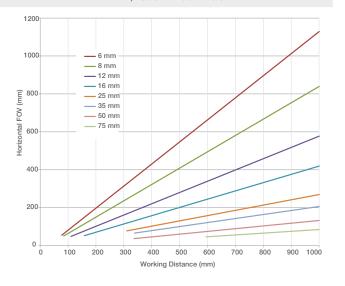
Contact factory or visit www.bannerengineering.com for additional lens information and a comprehensive product offering.



Family Resolution	Imager	Device Type*
VE 202	G1	A
<b>200</b> = WVGA, 752 x 480 pixels	<b>G1</b> = Grayscale	<b>A</b> = Vision
<b>201</b> = 1.3 MP, 1280 x 1024 pixels		$\mathbf{B} =  D $
<b>202</b> = 2 MP, 1600 x 1200 pixels		<b>C</b> = Vision + ID
<b>205</b> = 5 MP, 2592 x 2048 pixels		

\* Vision models offer full suite of vision inspection capabilities, Identification (ID) models offer barcode reading capability. Vision + ID models offer full inspection and identification capabilities. See product specifications for full tool listing.

2 MP, 1600 x 1200 Pixels



#### 5 MP, 2592 x 2048 Pixels 2500 2000 **–** 6 mm —\_\_\_\_ 8 mm — 16 mm 1500 \_\_\_\_ 25 mm Horizontal FOV (mm) \_\_\_\_\_ 35 mm \_\_\_\_ 50 mm **7**5 mm 1000 500 0 100 1000 200 300 500 600 800 900 0 400 700 Working Distance (mm)

#### Bandpass Filters for use with Megapixel C-mount Lenses\*

Туре	Model
Blue	FLTB470-27
Green	FLTG525-27
Infrared	FLTI850-27
Red	FLTR635-27
Dark Red	FLTR660-27
Linear Polarizer	FLTPR032-27

#### Sealed Lens Covers painted aluminum covers for IP67 rating (work with most lenses)

	Borosillicate Glass Window	Polycarbonate Window
60 mm	VELC60-BG	VELC60-PC
85 mm	VELC85-BG	VELC85-PC

#### Sealed Ring Lights IP67 lights that are powered and controlled by camera

(work with most lenses)

(Herri Harribee)		
	Borosillicate Glass Window	Polycarbonate Window
Blue	LEDBRV75BM	LEDBRV75PM
Green	LEDGRV75BM	LEDGRV75PM
Infrared	LEDIRV75BM	LEDIRV75PM
Red	LEDRRV75BM	LEDRRV75PM
White	LEDWRV75BM	LEDWRV75PM

\* For use with 8 to 35 mm focal lengths.

Contact the factory for additional options.



### Specifications



#### Accessories





**SMBVERA** Right-angle bracket



Туре	Length	Model
12-Pin M12/Euro-Style with Open Shield	1.83 m (6 ft)	MQDC2S-1206
	4.57 m (15 ft)	MQDC2S-1215
	9.14 m (30 ft)	MQDC2S-1230
	15.2 m (50 ft)	MQDC2S-1250
	22.9 m (75 ft)	MQDC2S-1275

For right-angle models add RA to the model number (example, MQDC2S-1250RA)



Power	12 to 30 V dc
Discrete I/O	1 Trigger IN 5 programmable I/O
Output Configuration	Optically isolated
Lens	C-mount
Communication	10/100/1000 Mbps Ethernet
Communication Protocols	Ethernet/IP, Modbus/TCP, PCCC, PROFINET, TCP/IP, FTP, HTTP web server, and RS-232
Acquisition	256 grayscale levels - Image Size / Frames Per Second (fps)*: 752 x 480 pixels / 60 fps 1280 x 1024 pixels / 60 fps 1600 x 1200 pixels / 50 fps 2592 x 2048 pixels / 22 fps * Frames per Second: maximum listed, depends on inspection settings
Construction	Housing: Aluminum Label: Polyester
Connections	Communications: M12, 8-pin Euro-style male Light Connector: M8, 3-pin Pico-style female Power, Discrete I/O: M12, 12-pin Euro-style female
Environmental Rating	IEC IP67 with optional lens cover
Software Tools	Vision Models: Average Gray, Bead, Blemish, Blob, Line Detect,Circle Detect, Edge, Locate, Logic, Match, Math, Measure, Object ID Models: Barcode, Locate, Logic, Math Vision+ID Models: All Tools listed above
Certifications	

. This product includes software developed by the University of California, Berkeley and its contributors



### Vision Lighting

9714 10th Avenue North • Minneapolis, MN 55441 • 1-888-373-6767 • www.bannerengineering.com

Lighting is the key to creating all-important contrast between the feature of interest and its background. Contact Banner for more information about our wide Vision Lighting product offering.



# Banner Engineering Corp.